

ASPA SEMINAR 2021

**BIOECONOMY FOR
A LIVING AND
BIODIVERSE
COLOMBIA:
TOWARDS A
KNOWLEDGE
DRIVEN SOCIETY**

**For the industry
and the academia**



ORGANIZED BY:



**Asociación Antioqueña de Profesionales
con Estudios en Alemania**



**Deutscher Akademischer Austauschdienst
German Academic Exchange Service**

**Virtual event
November 24, 25 and 26, 2021**

Biomasa y carbón Alternativas Limpias Para El Desarrollo De Colombia



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Academia de Ciencias Naturales, Físicas y Afines
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Red ABISURE



Agenda

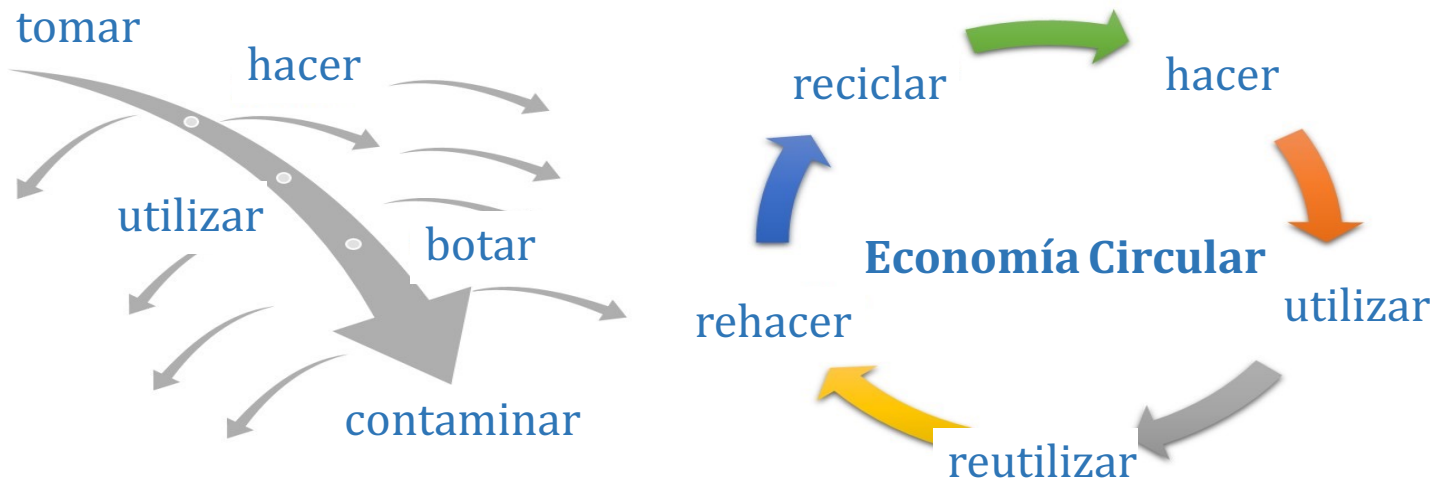


- 1. Introducción: Qué nos motiva hacer las cosas?**
- 2. Qué tenemos?**
- 3. En qué consiste lo que tenemos?**
- 4. Cómo lo haríamos?**
- 5. Comentarios finales**

1. Introducción: Qué nos motiva hacer las cosas?



Energías Limpias y Economía Circular



CC 3.0 Catherine Weetman 2016



Energía y desarrollo económico social en un país

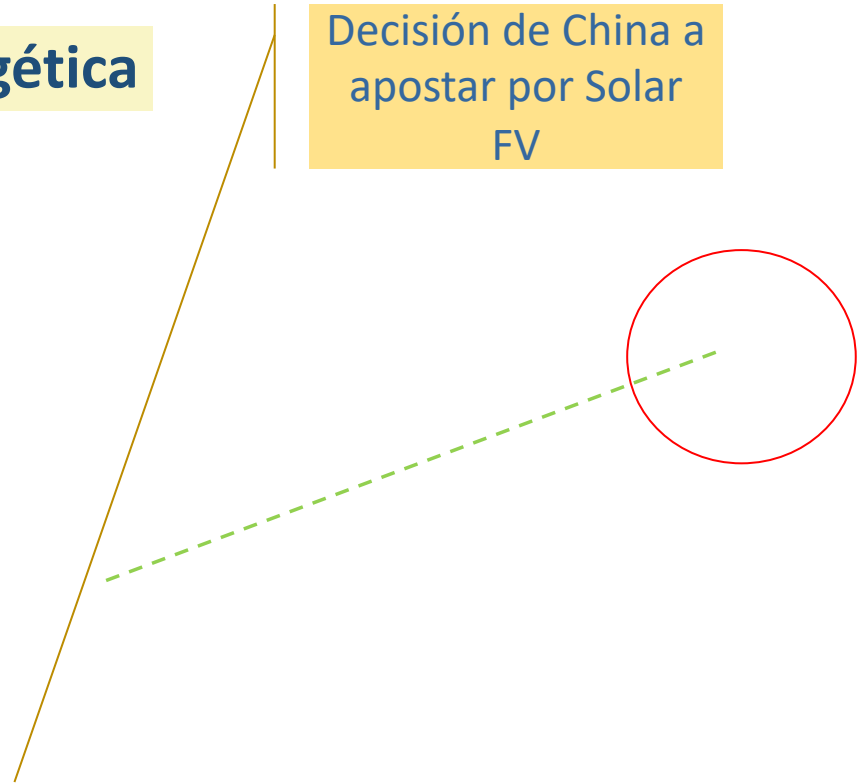


Existe correlación directa entre la energía y el crecimiento económico, desarrollo científico, tecnológicos y calidad de vida de una sociedad.

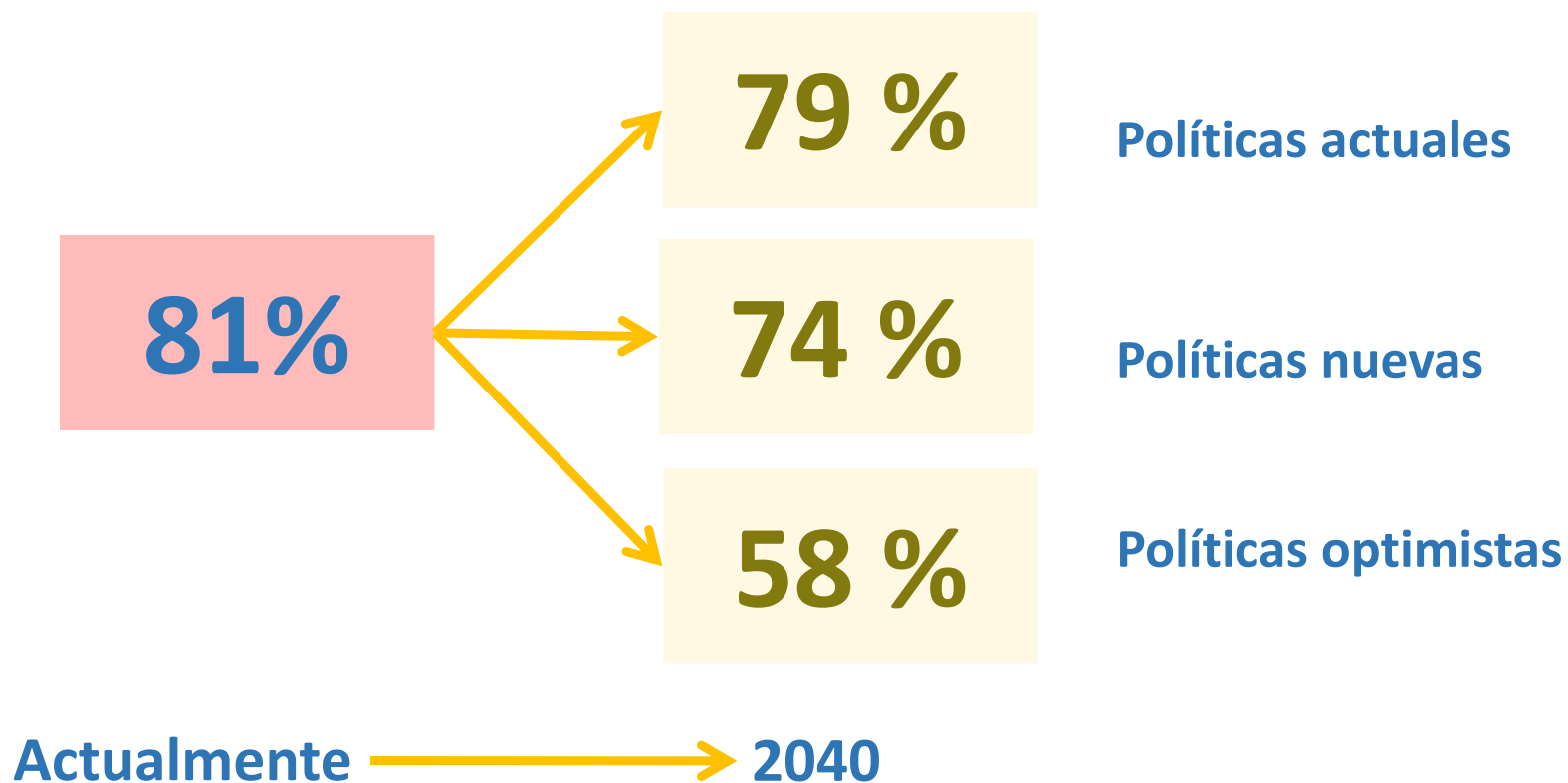
Transición energética

Consumo mundial de energía por recurso energético

Decisión de China a apostar por Solar FV



Los combustibles fósiles conservarán una participación relevante en la canasta energética mundial





investigación de alto nivel para

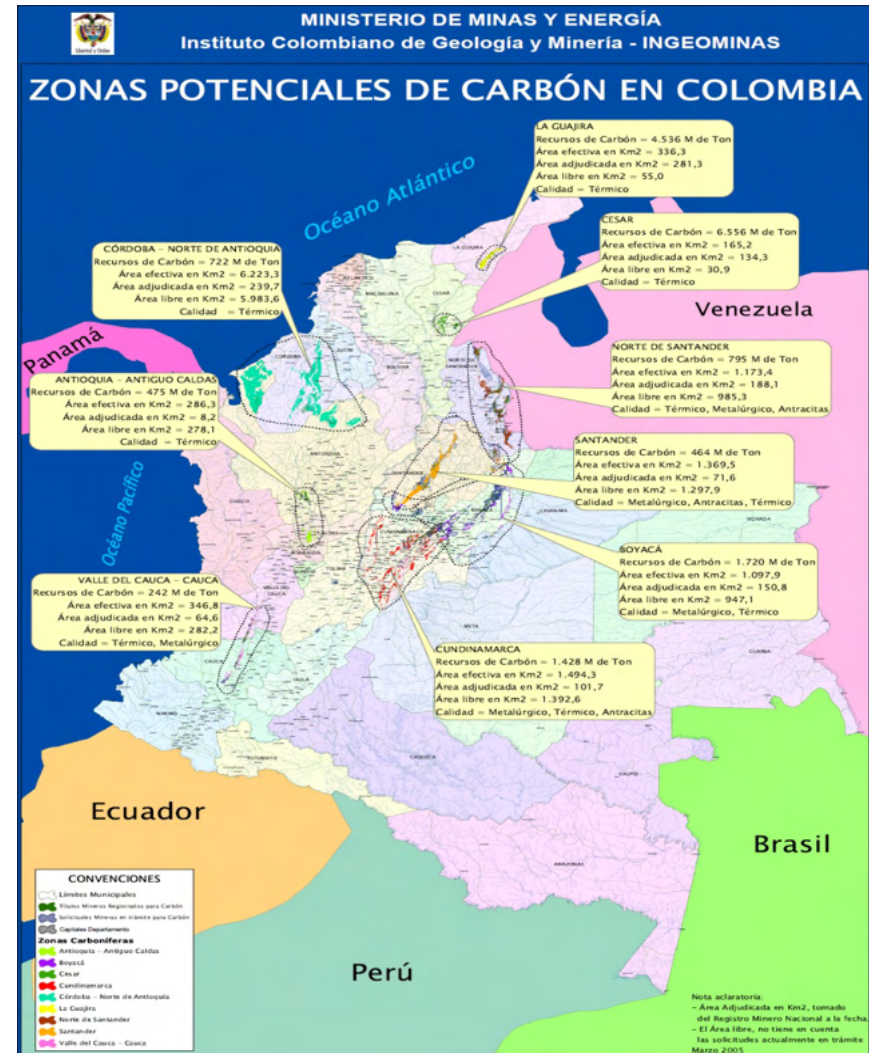
El carbón sigue participando de manera significativa.

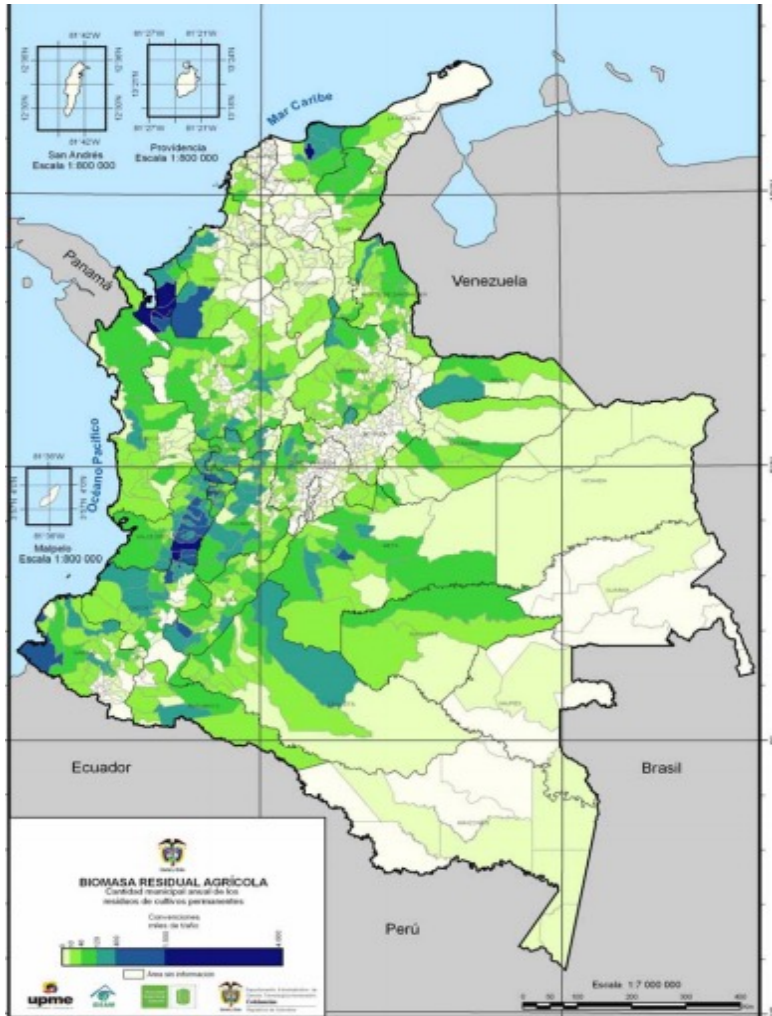
El sector farmacéutico, el alimentario y el agropecuario son nichos de oportunidades.

- **Dar valor agregado a la biomasa y al carbón.**
- **Captura de CO2**

2. Qué tenemos?

Reservas por más de 300 años y parte de ellas se explotan sin valor agregado





**Alto potencial
energético de la
biomasa residual en
Colombia,
UPME 2013**

Biomasa: Recurso Potencial en Colombia



Residuos lignocelulósico



Residuos de ganado



Residuos urbanos

Residuos agroindustriales



WWF ONG



WWF ONG



CENICAFÉ

Residuos Miles TON/año

Residuos de arroz	360
Residuos de palma de aceite	460
Residuos de banano	78
Residuos de plátano	180
Residuos de cacao	40

Residuos de café

Miles TON/año	GJ/año
200	3.3



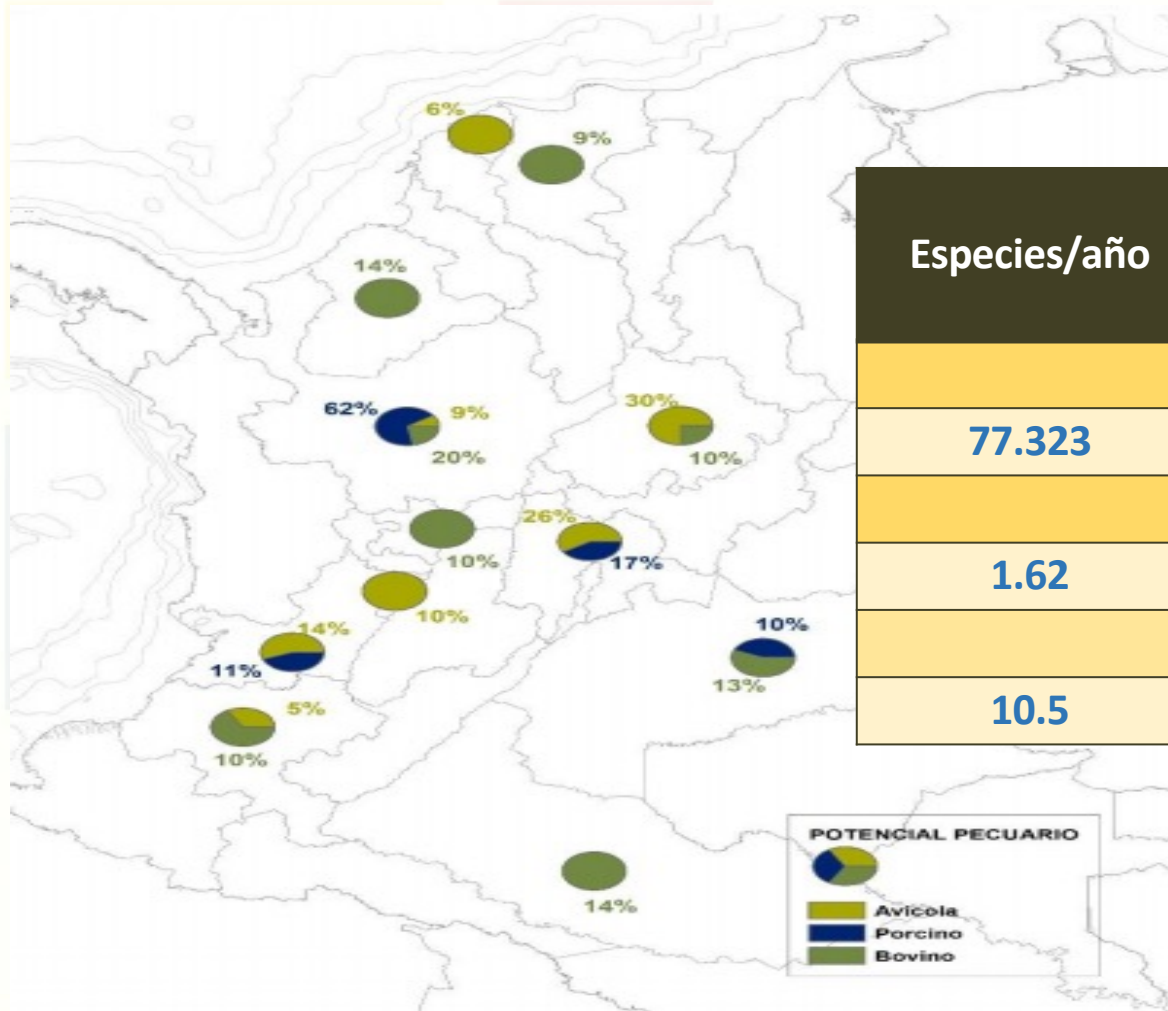
UPME



Residuos palma	
miles Ton/año	GJ/año
5600	73.72

Residuos en una planta de beneficio	
Tusa	20.22 %
Fibra	13.65 %
Cuesco	5.63 %
Cenizas	0.53 %
Lodos	0.02 m³/ton
Efluentes	0.8 m³/ton
Biogás	0.2 m³/ton

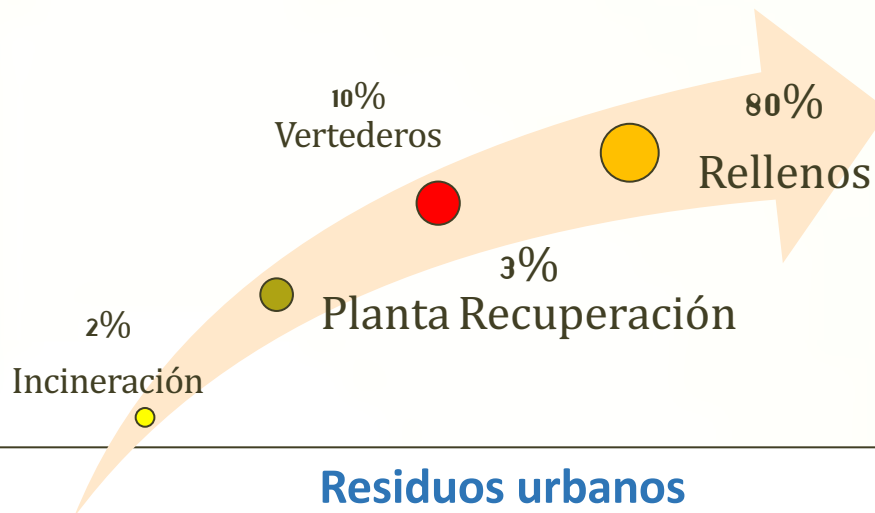
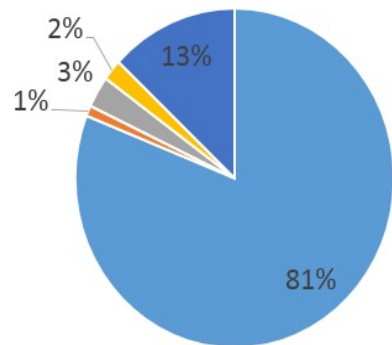
Biogás MWh/día	Total MWh/día	Tusa MWh/día
54.75	188.37	94.185



Especies/año	Estiércol (TON/año)	TJ/año
Industria avícola		
77.323	2440	17900
Industria porcina		
1.62	1320	2000
Industria bovina		
10.5	108000	41000

Fuente: UPME, 2018. Estrategias y planes indicativos para impulsar la bioenergía en Colombia.
<https://www.ccc.org.co/bion/wp-content/uploads/pdf/27-abril-2018/RicardoHumbertoRamirezUPME.pdf>

Alimentos Otros Papel Metal Plástico



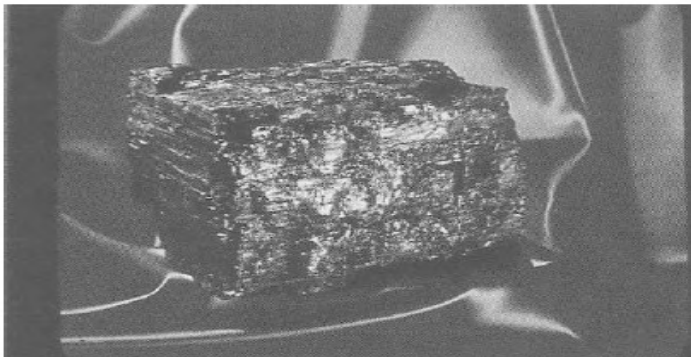
Residuos urbanos (desechos orgánicos)

Residuos urbanos (desechos orgánicos)			
Ciudad	Población	Ton/año	TJ/año
Bogotá	8.000.000	37000	35.96
Medellín	3.500.000	16000	11.70
Cali	3.000.000	20000	17.74
Barranquilla	2.000.000	10000	5.18
Bucaramanga	1.000.000	10000	2.00
Cartagena	1.000.000	1300	0.87

3. En qué consiste lo que tenemos?

Buscar oportunidades de nuestros recurso para una economía sana y socialmente rentable:

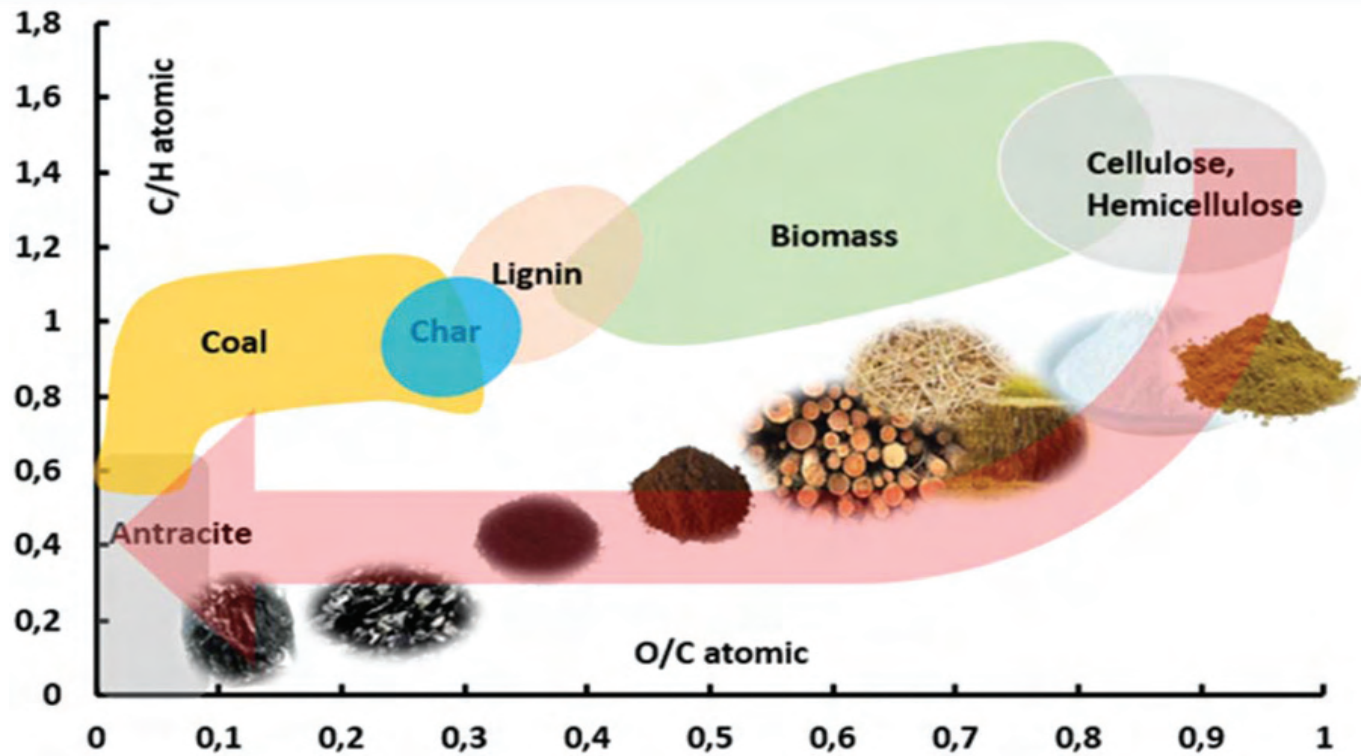
Carbón



Biomasa

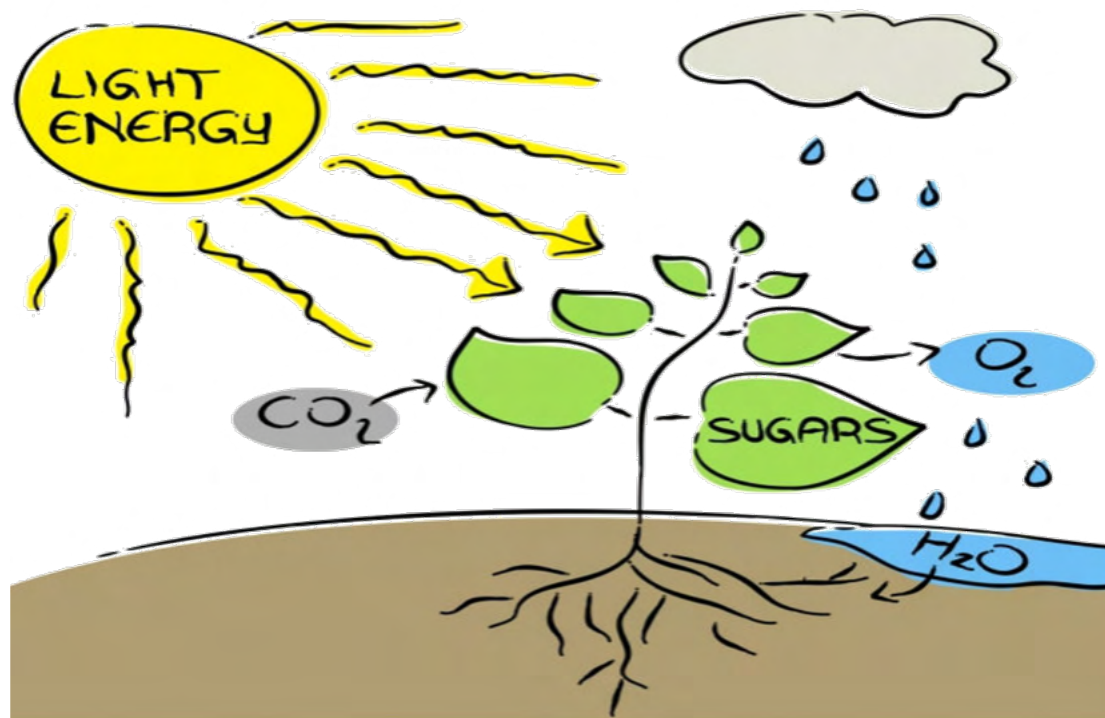


Diagrama de Van Krevelen.

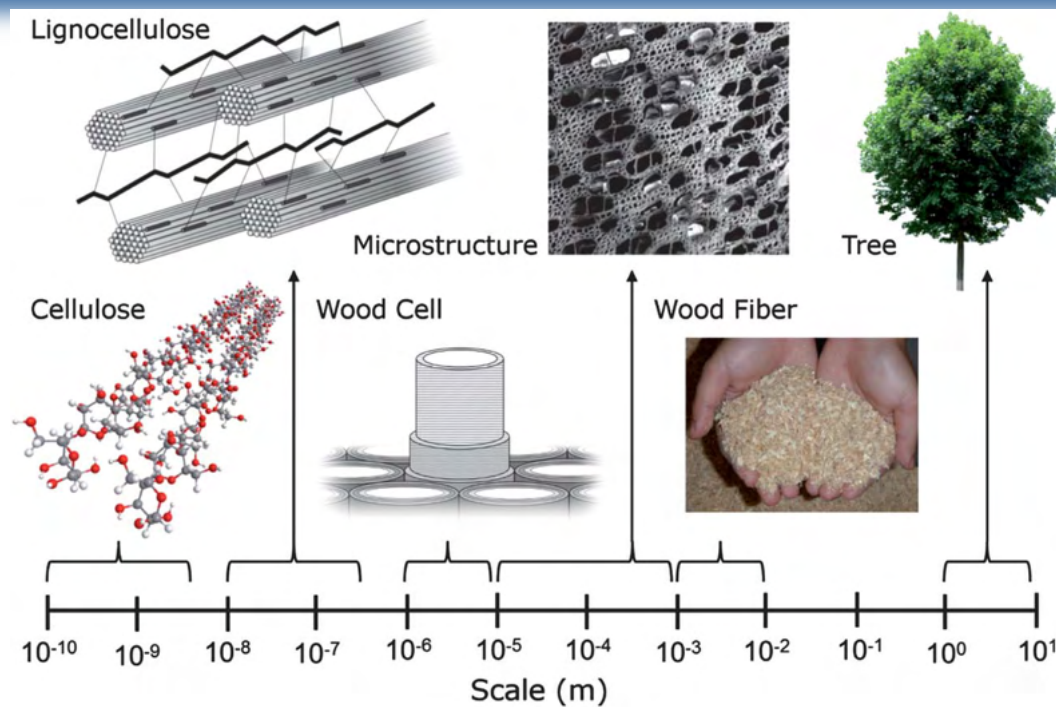


Source: Brennan et al, Green Chemistry, The Royal Society of Chemistry 2019

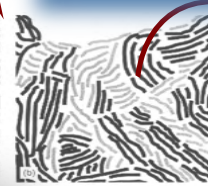
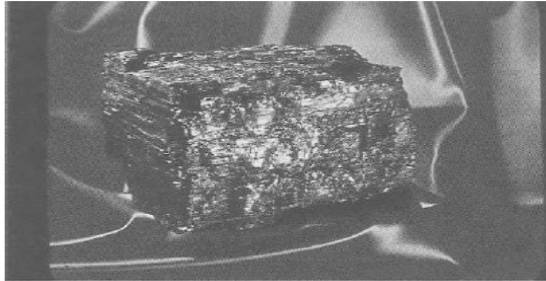
Biomasa: Producto de la fotosíntesis.



Biomasa, su complejidad está relacionada con la escala:



Adapted from: Alonso, et al, Chem. Soc. Rev. 41 (2012) 8075–98.



Carbón son cadenas desordenadas de grafenos

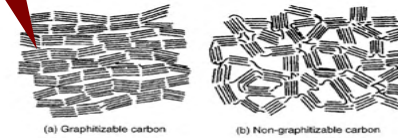
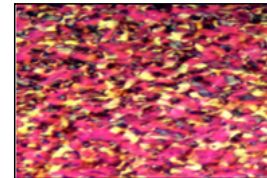


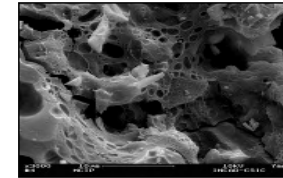
Figure 2.7. Drawings to illustrate the essential differences between (a) graphitizable and (b) non-graphitizable carbons (Franklin, 1950, 1951).

Carbón para producir:

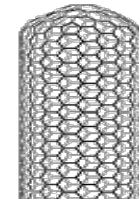
- **Gas Combustible:** Metano, syngas.
- **Líquidos:** diesel, metanol, amoníaco and químicos.
- **Sólidos:** Carbón activado, fibras, nanotubos, fulerenos, diamantes, grafenos, grafitos, carbono negro.



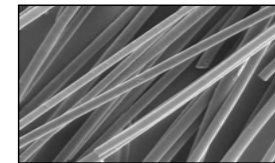
Carbones activados



Coques



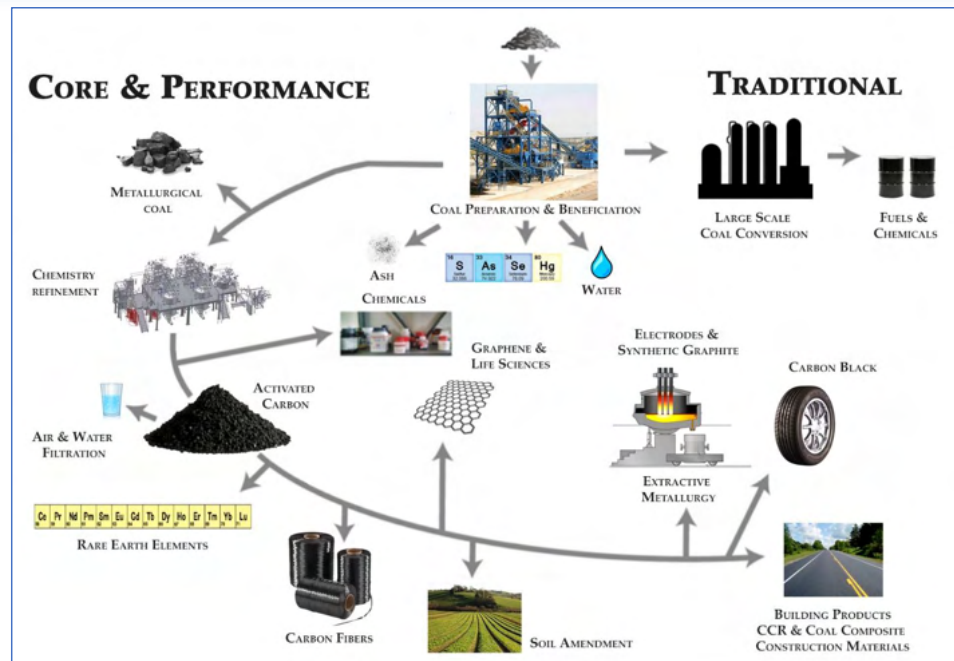
Nanotubos



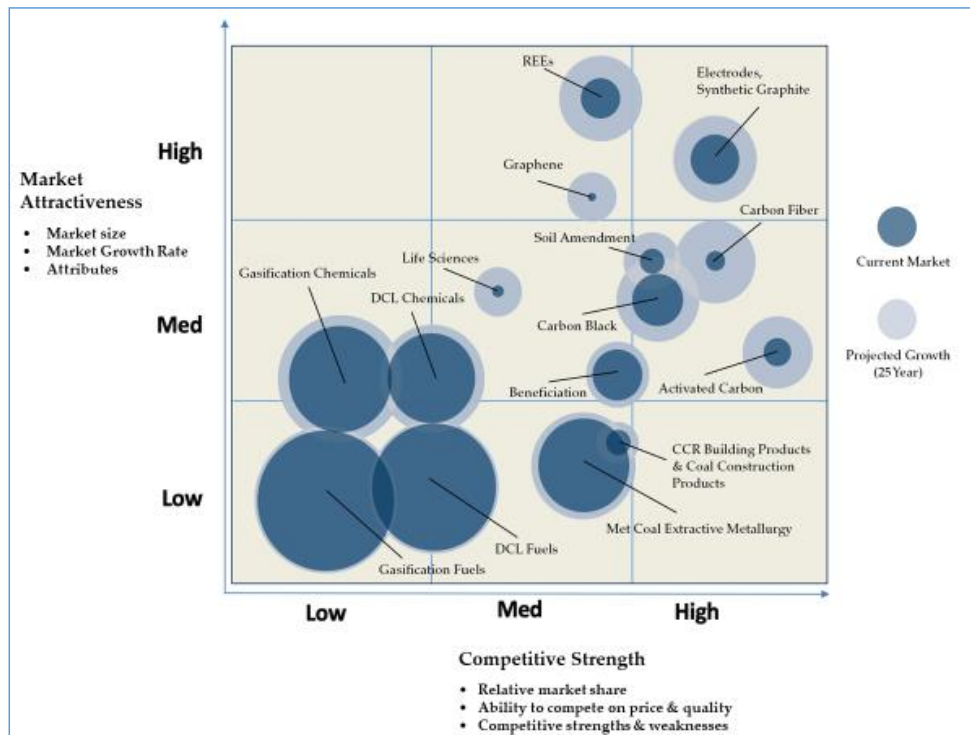
Fibras

4. **Cómo lo haríamos?**

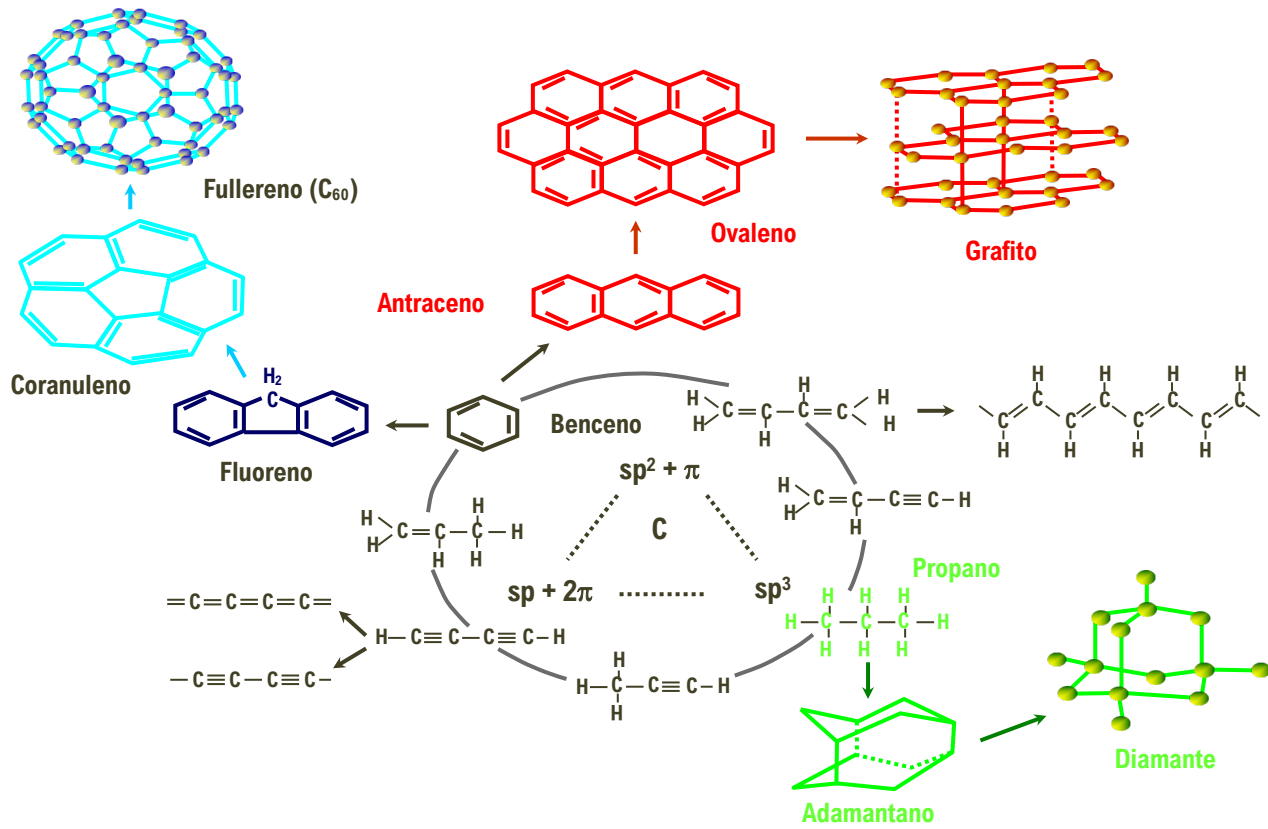
TRADITIONAL – Low Market Attractiveness-Low Competitive Strength
CORE – Medium Market Attractiveness-High Competitive Strength
PERFORMANCE – High Market Attractiveness-High Competitive Strength



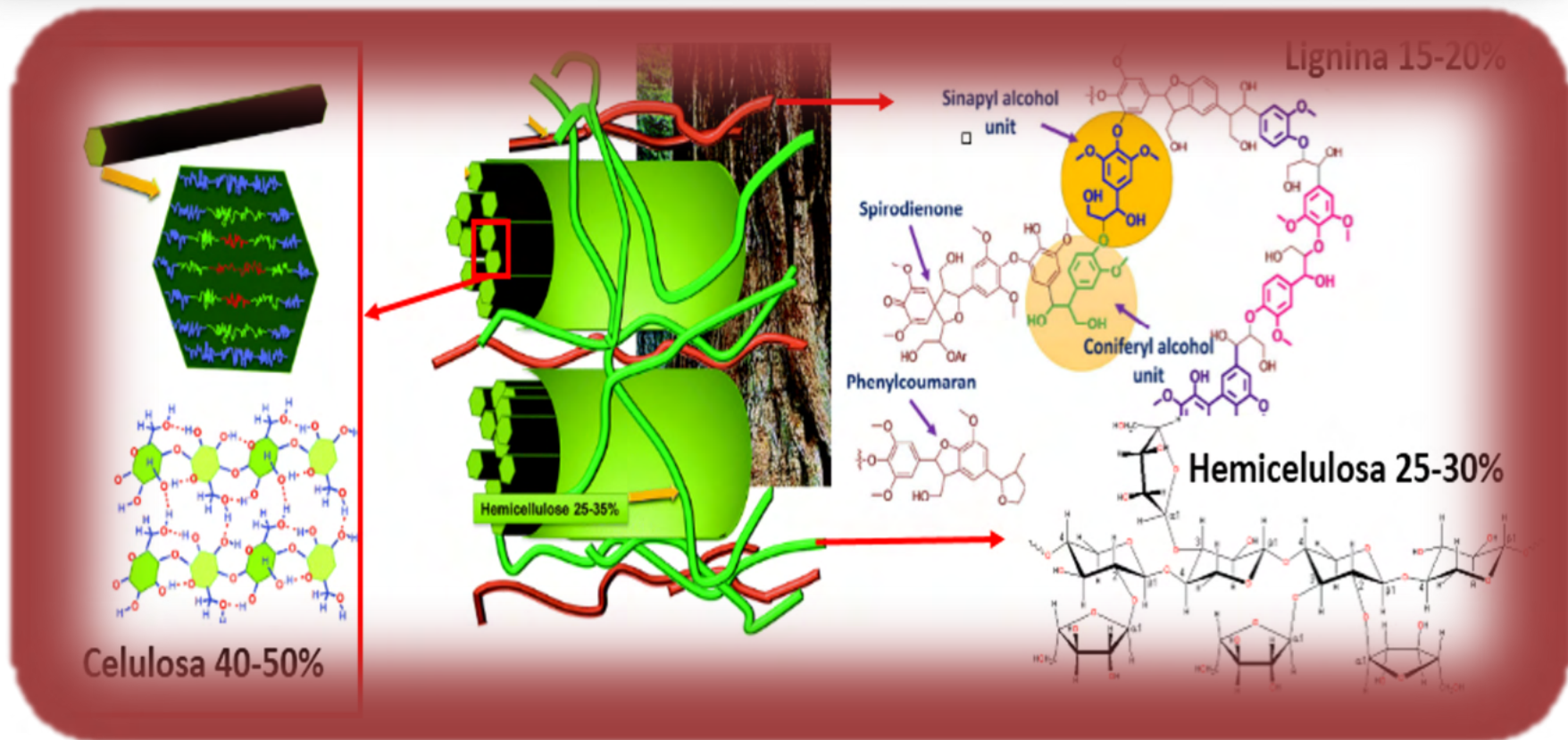
National Coal Council: COAL IN A NEW CARBON AGE. Powering a wave of innovation in advanced products & manufacturing



The National Coal Council is a Federal Advisory Committee established under the authority of the U.S. Department of Energy. Individuals from a diverse set of backgrounds and organizations are appointed to serve on the NCC by the U.S. Secretary of Energy to provide advice and guidance on general policy matters relating to coal and the coal industry.



Biomasa: Son cadenas de moléculas complejas.



BIOMASA y CARBÓN

Torrefacción

Pirolísis

Gasificacióm

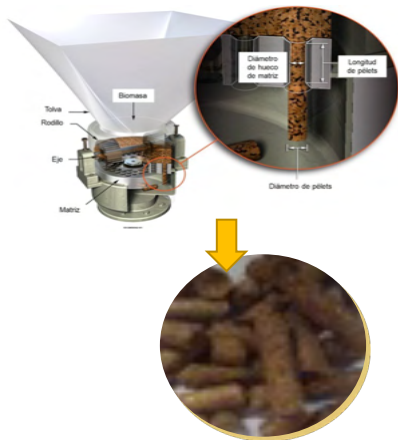
Combustión

Energía térmica y eléctrica,
Químicos,
combustibles,
pesticidas, and
fertilizantes



Procesos termoquímicos para aprovechar biomasa y carbón

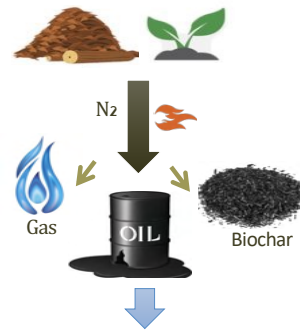
Peletización



Densidad:
600 a 1200 kg/m³

HHV:
15 – 22 MJ/kg

Pirólisis

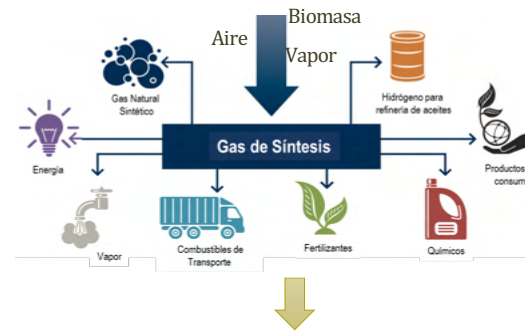


Bio-oil

Gases

Biochar

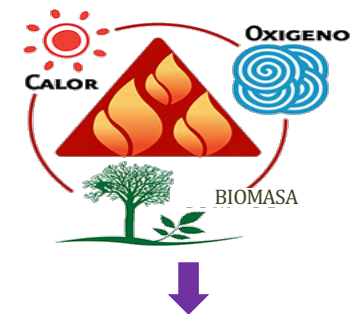
Gasificación



Gases



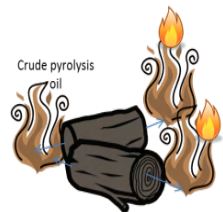



Alquitranes

Combustión



Gases calientes

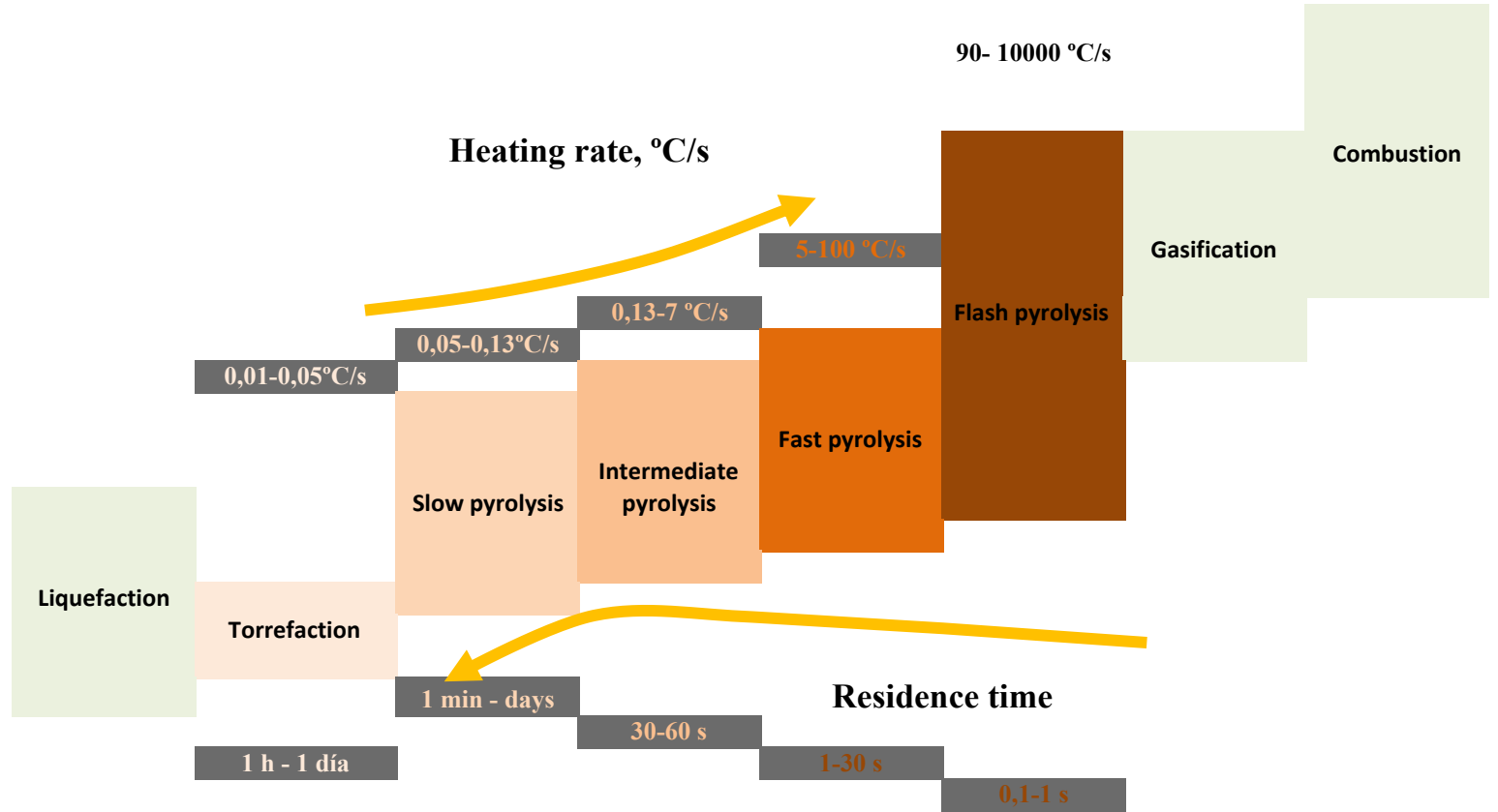
Procesos termoquímicos:

	1. Evaporation	2. Torrefaction	3. Pyrolysis	4. Gasification	5. Combustion of Vapors
	 <p>Water</p> <p>Start the fire!</p>	 <p>Light compounds, extractives</p>	 <p>Crude pyrolysis oil</p>	 <p>Syngas</p>	 <p>Pyrolysis vapors</p> <p>Syngas</p> <p>Torrefaction vapors</p>
°T	100-200 °C	225-300 °C	300-650 °C	700-850 °C	450-2000 °C
Products	Solid: Dried wood Vapor: Water	Solid: Roasted wood Vapor: Water, volatile organics	Solid: Charcoal Vapor: Light organics, heavy organics	Solid: Ash Vapor: Syngas (CO, CO ₂ , H ₂ , CH ₄ , H ₂ O)	CO ₂ , CO, H ₂ O
Description	Endothermic; Evaporation; External heat penetrates particle	Endothermic; Hemicellulose and amorphous cellulose decomposition, Light extractives evaporation, Intermolecular dehydration reactions; Mass density decreases; Volatile organics can combust	Endothermic for fast pyrolysis, exothermic for slow pyrolysis; Solid, liquid, and vapor reactions; Cellulose decomposition, Lignin decomposition; Mass density decreases; Volatile organics can combust	Endothermic if water is oxidizing agent, exothermic if oxygen is oxidizing agent; Volatilization of carbon, hydrogen, and oxygen in char; Gasification of volatile pyrolysis oil; Syngas can combust	Exothermic; Consumption of oxygen; Requires ignition at high temperatures and/or pressures
	 <p>Time & Temperature</p>				

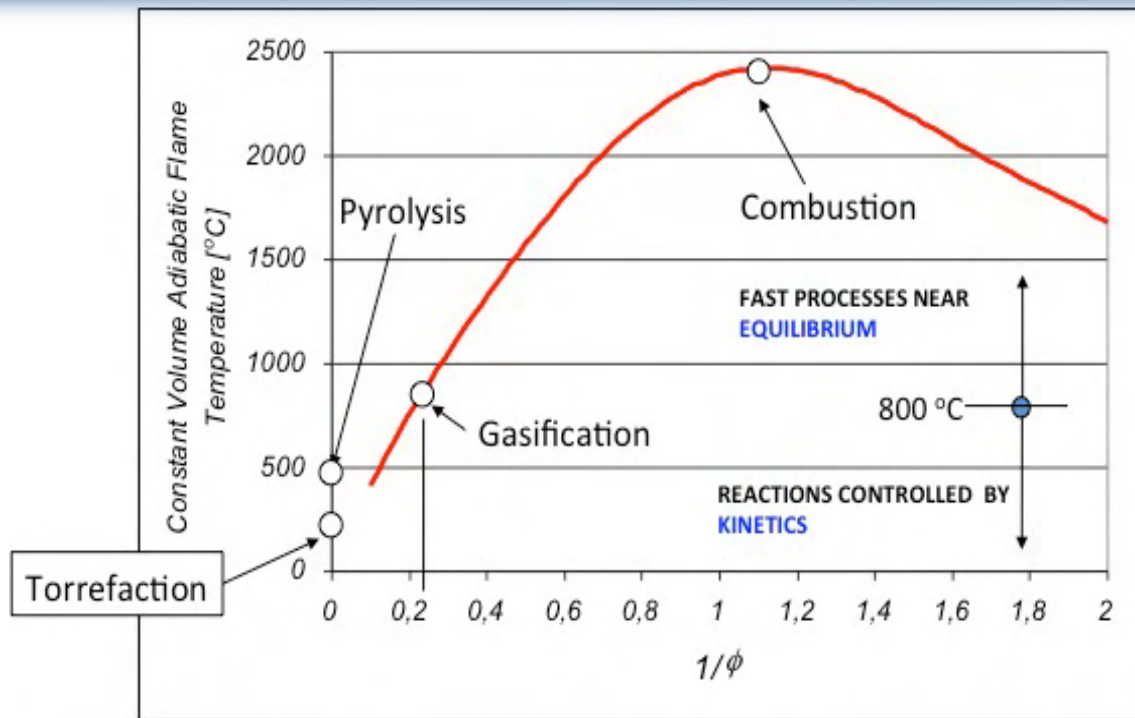
Fuente: Manuel Gracia-Perez, et. Al.

Temperature, °C

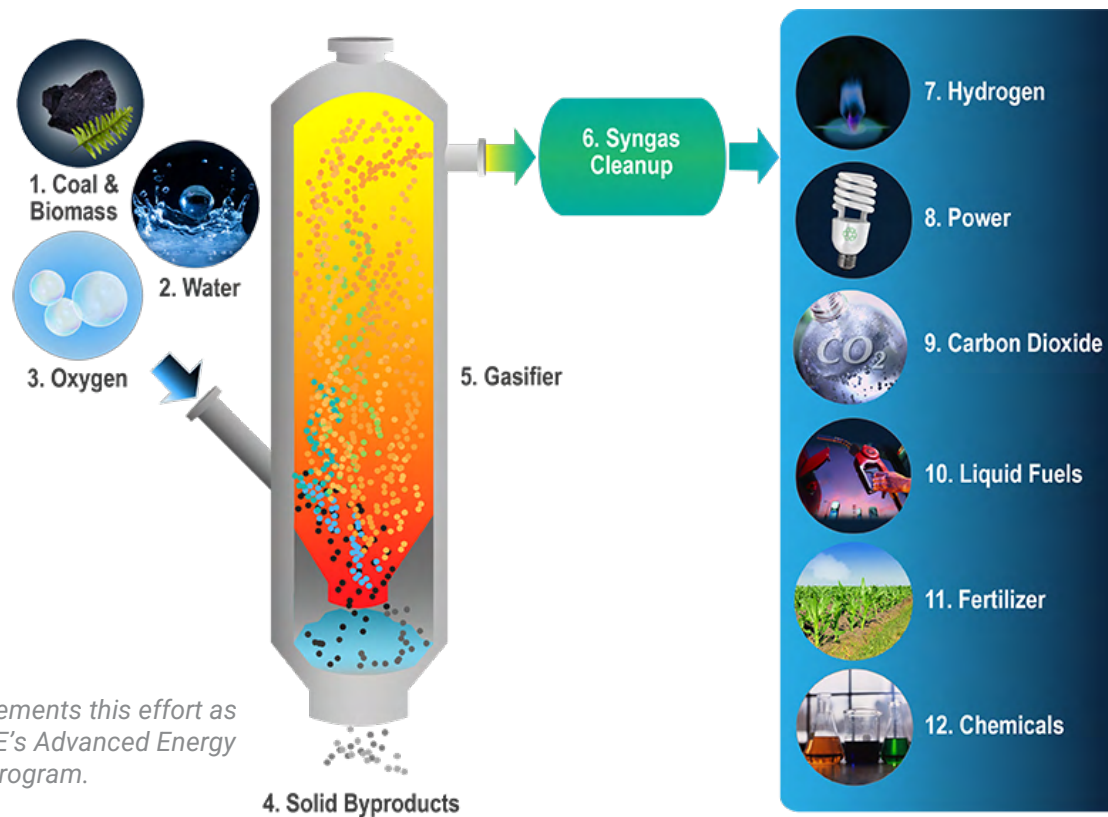
1200
1150
1100
1050
1000
950
900
850
800
750
700
650
600
550
500
450
400
350
300
250
200
150
100
50
0



Procesos termoquímicos:

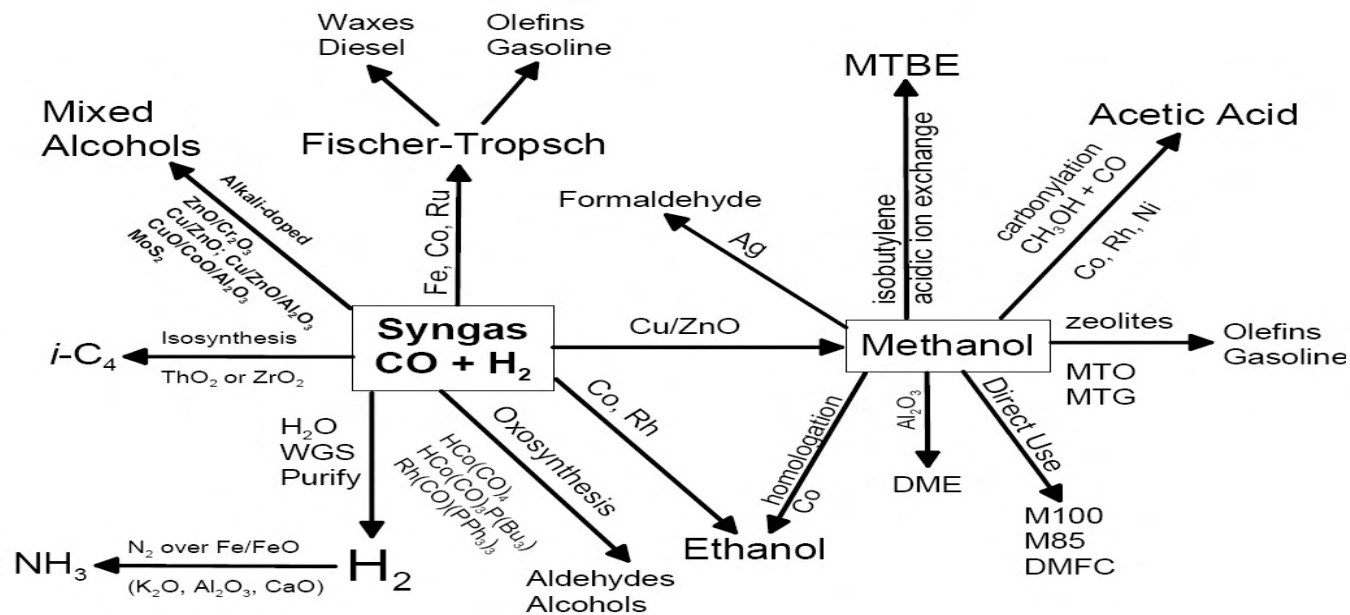


Combustion > 1500 °C, Gasification 600 – 1400 °C, Fast Pyrolysis 350 – 600 °C, Torrefaction: 220 – 300 °C

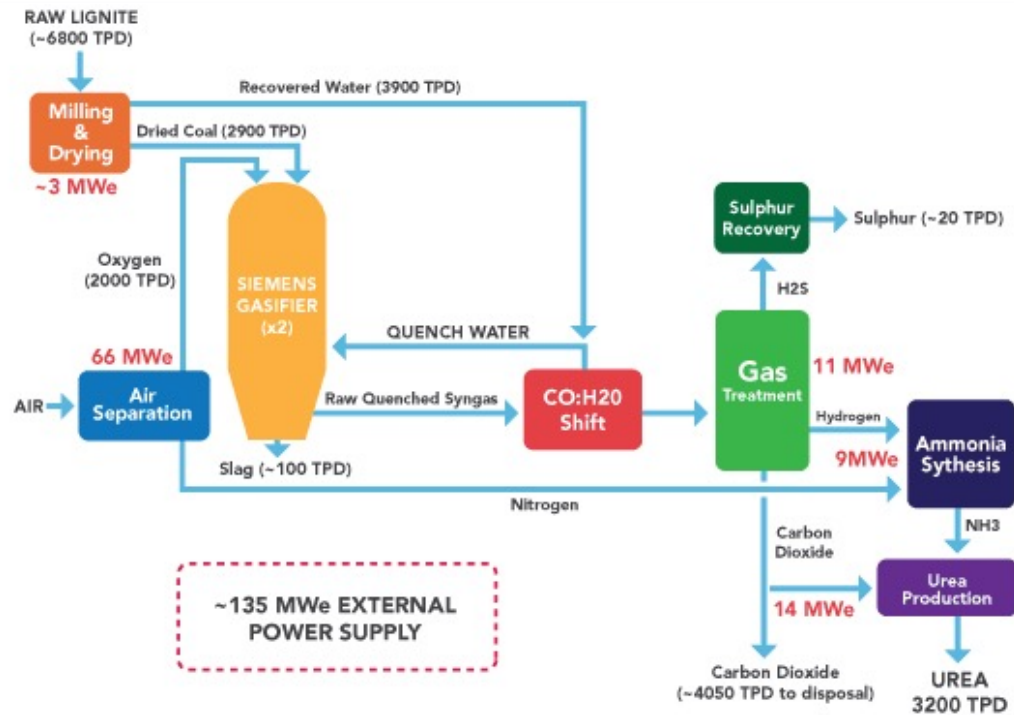


NETL implements this effort as part of DOE's Advanced Energy Systems Program.

Rutas para producir diferentes productos a partir de la gasificación

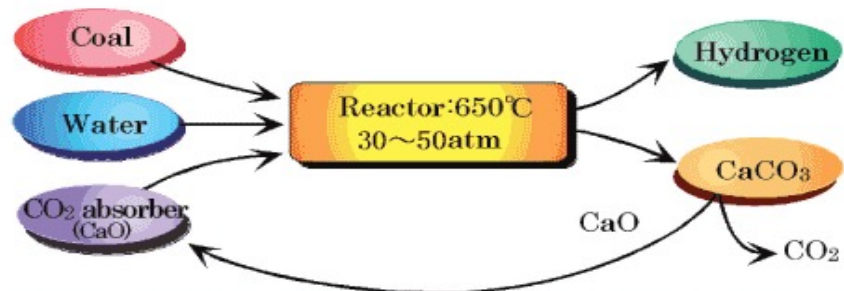
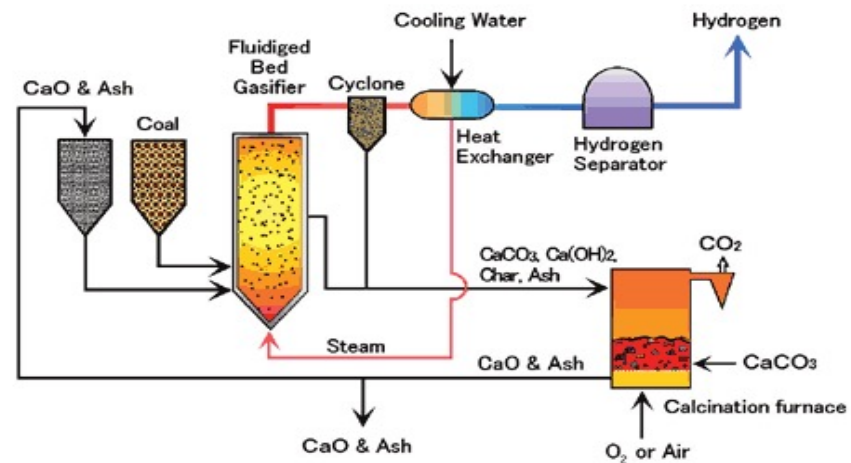


Gasification Process to produce UREA

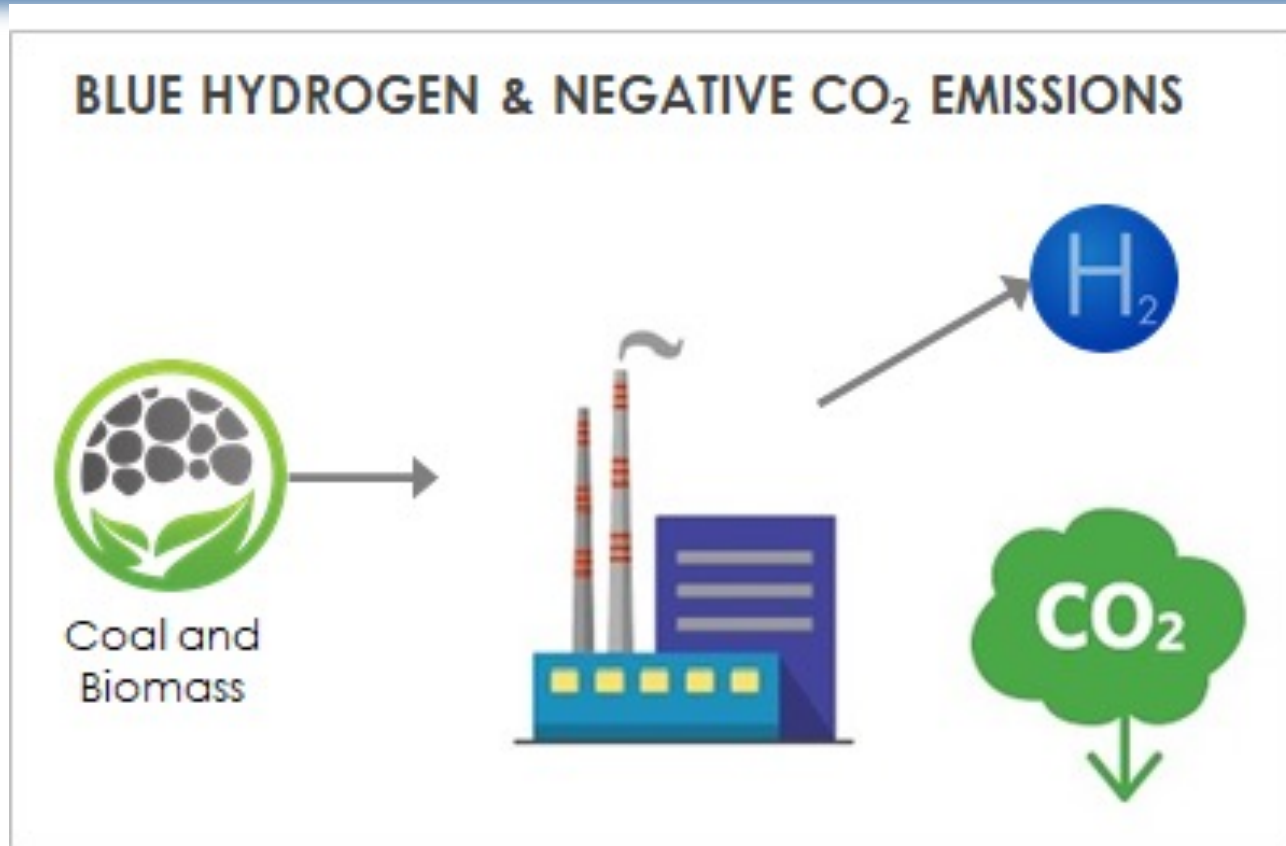


Phase 1: MTPA UREA PLANT with POWER IMPORT (Major Flows and Compressor Loads Shown)

Novel Gasification Process (HyPr-RING)

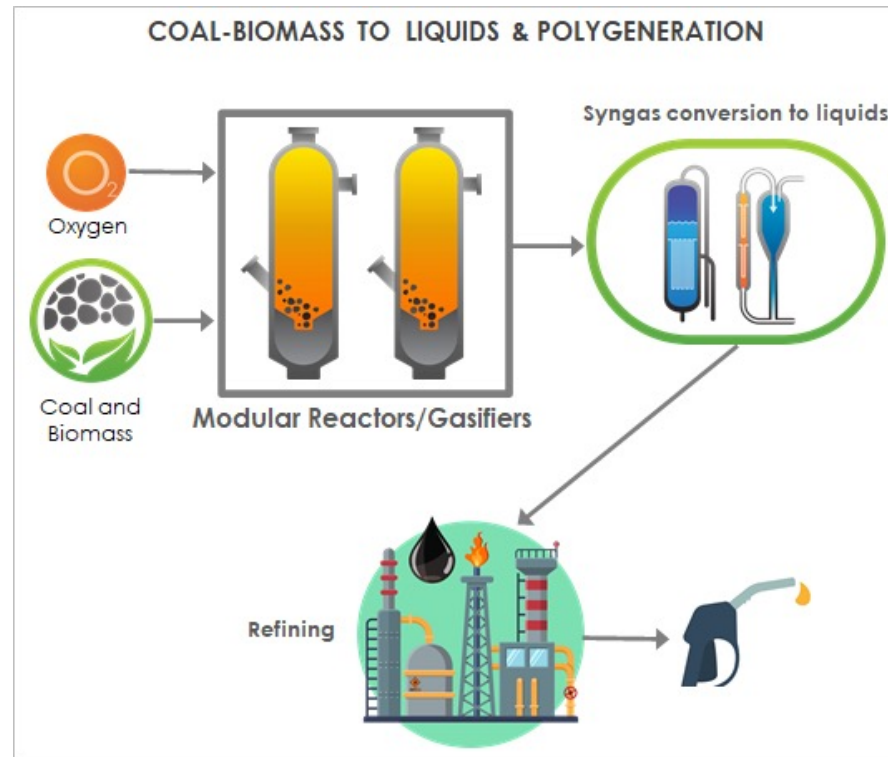


HYDROGENO Azul & EMISIONES NEGATIVE CO2



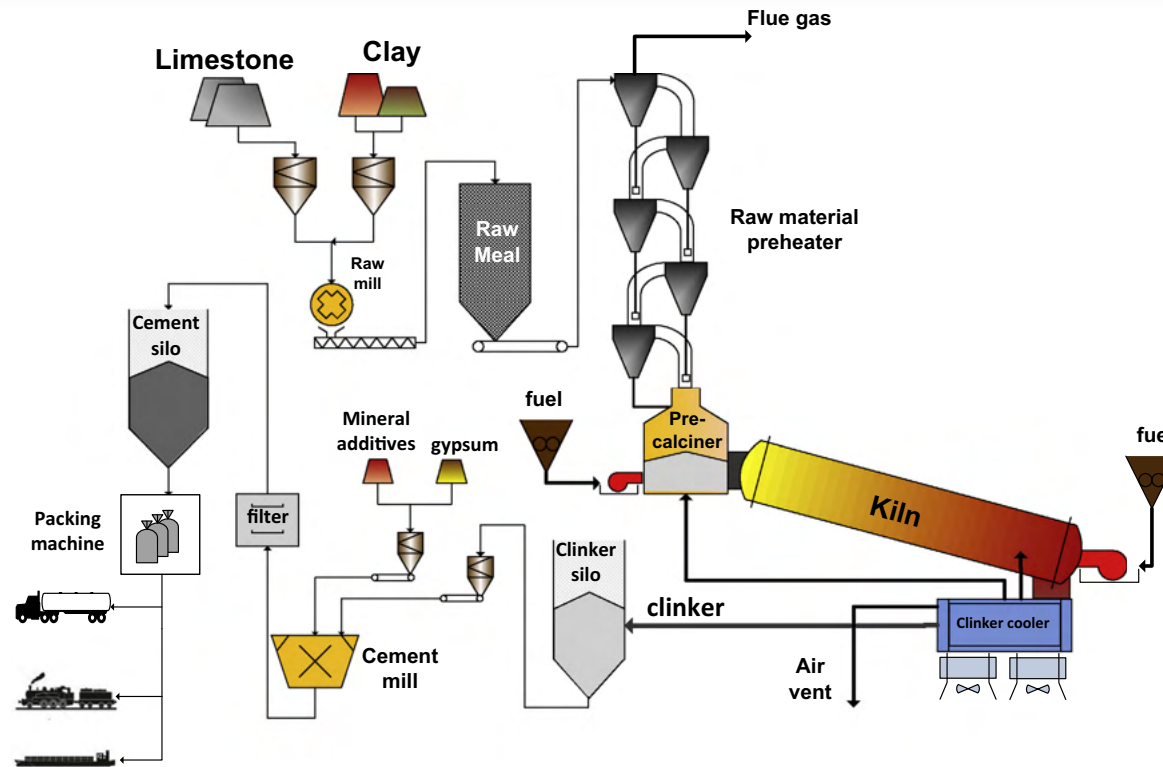
NETL implements this effort as part of DOE's Advanced Energy Systems Program.

COAL-BIOMASS TO LIQUIDS & POLYGENERATION

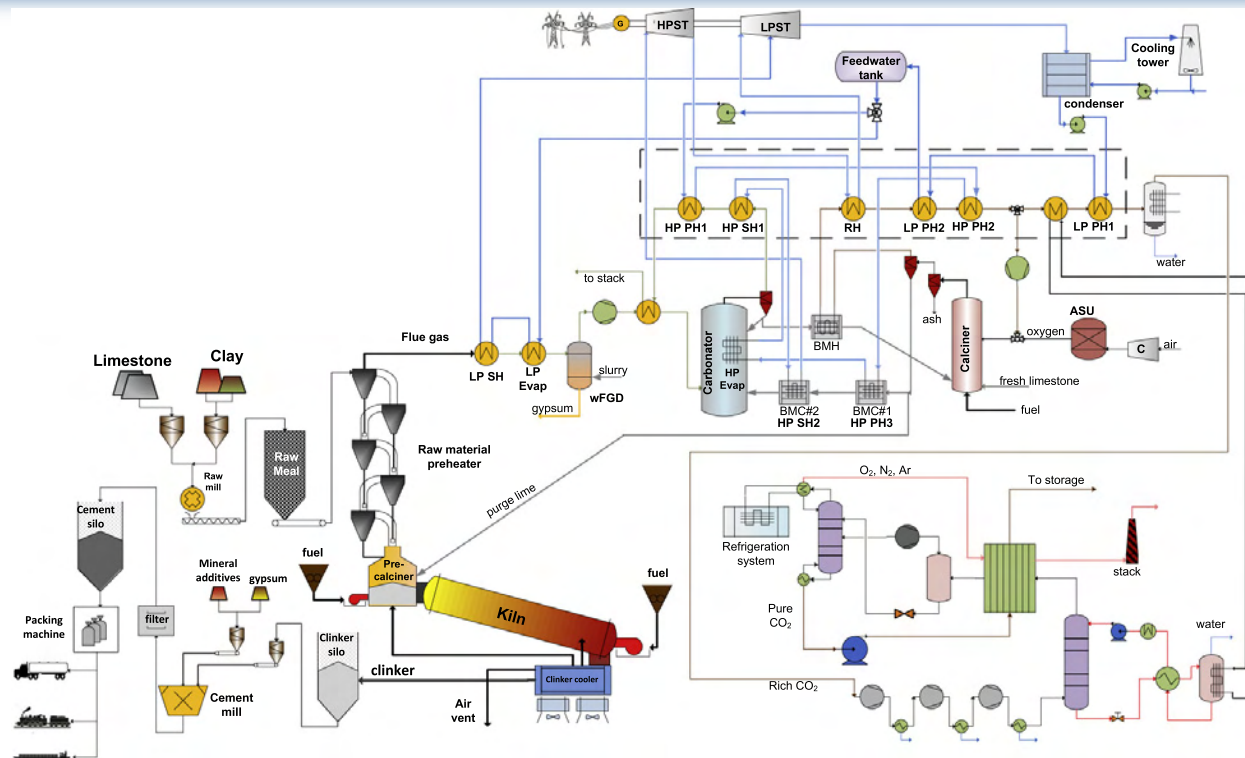


NETL implements this effort as part of DOE's Advanced Energy Systems Program.

Existing cement plant

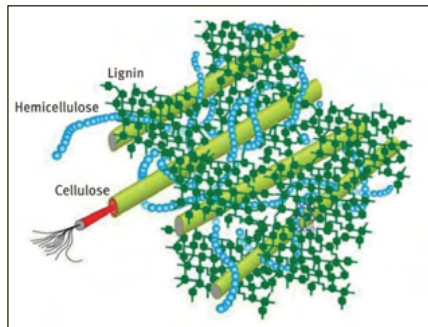


Integration of calcium looping technology in existing cement plant for CO2 capture



Rutas para producir diferentes productos a partir de la pirólisis rápida

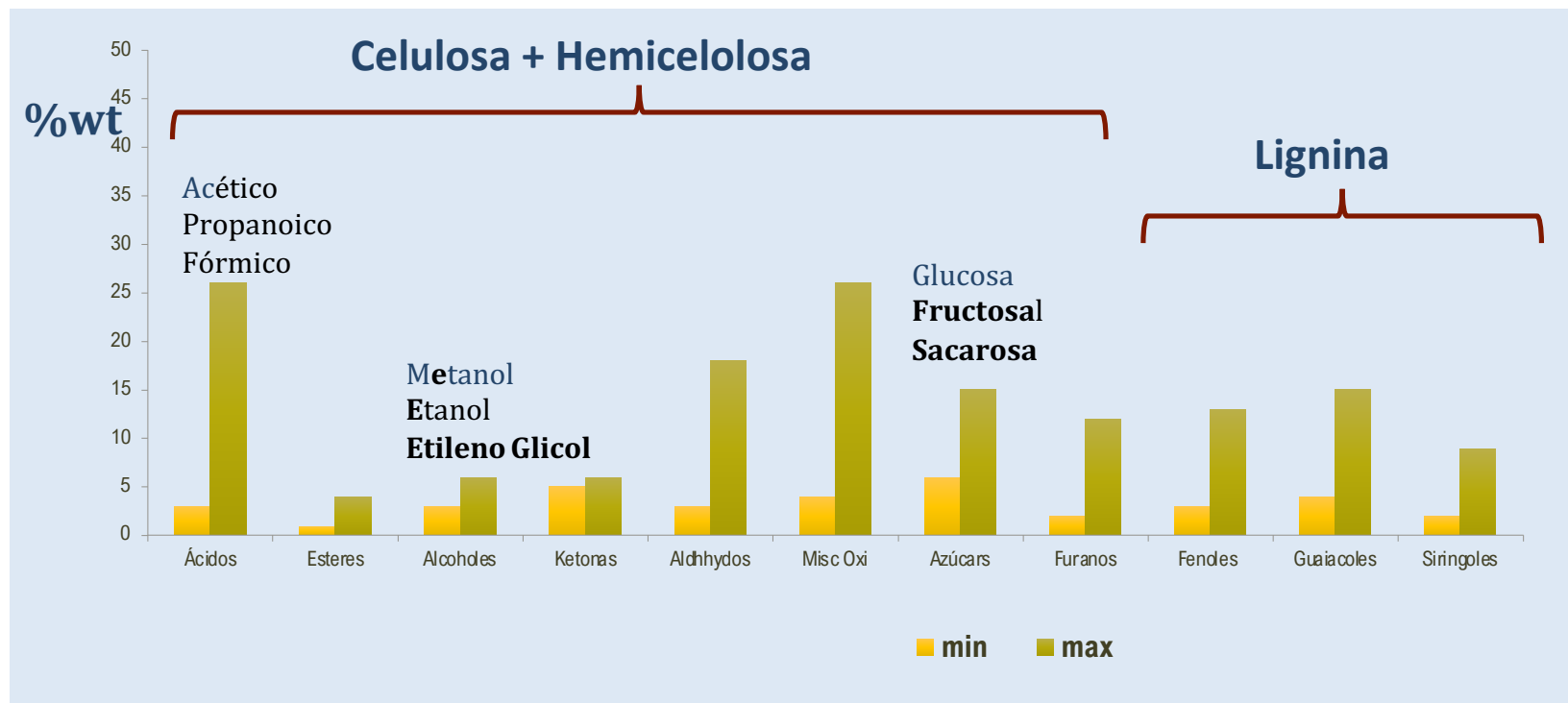
40-60%
15-30%
10-25%

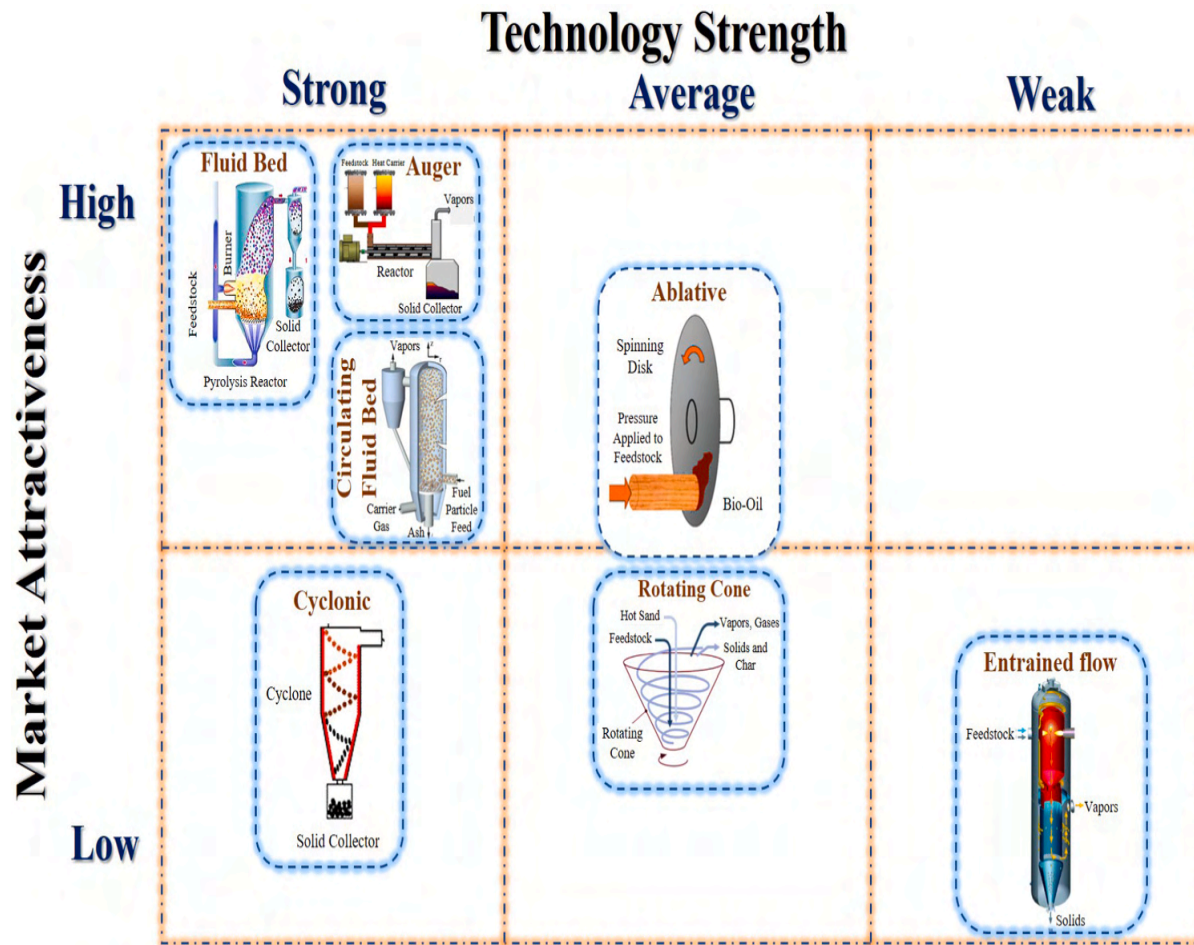


S. Wang *et al.*



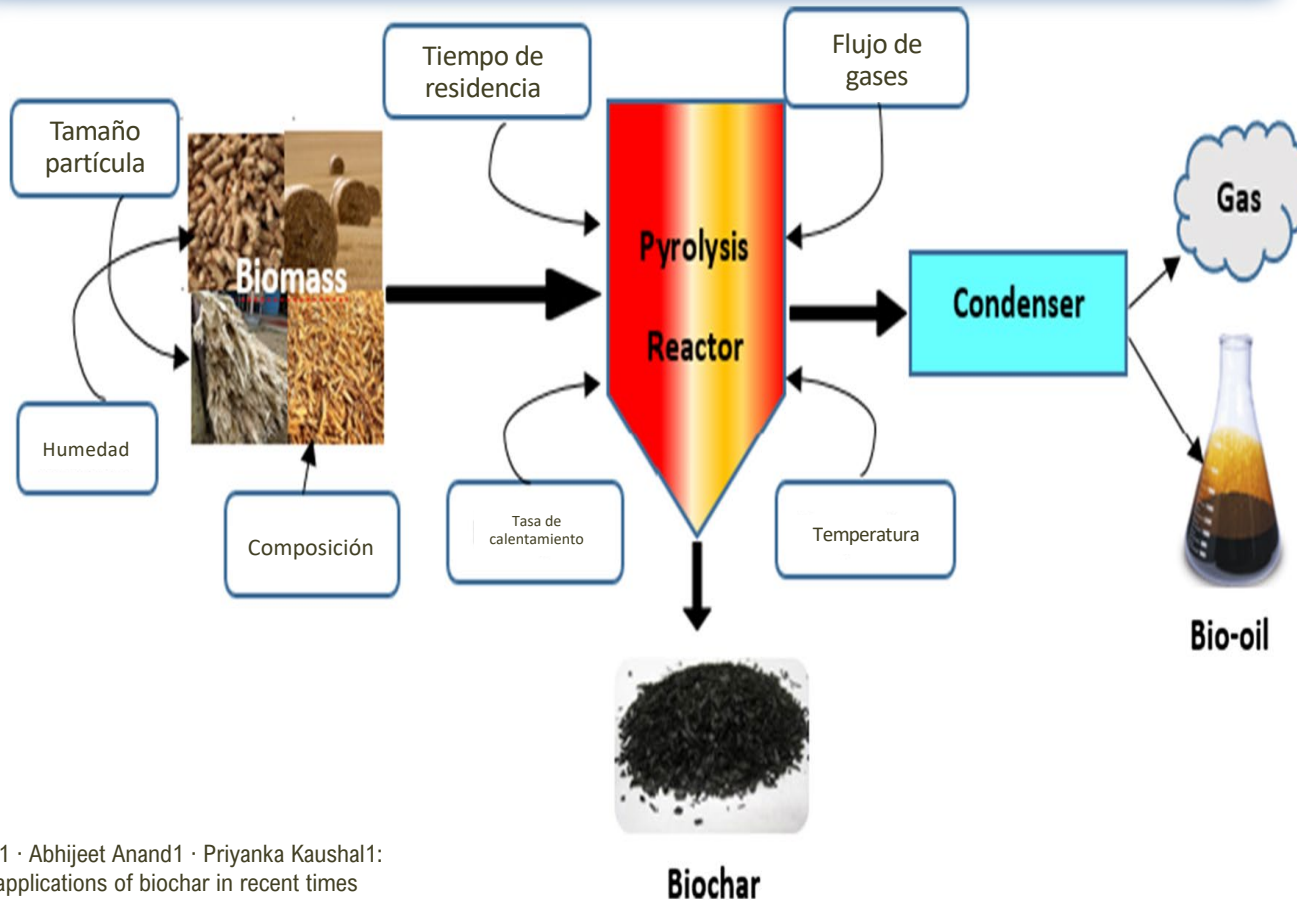
Productos en el bioaceite obtenidos de la pirólisis rápida



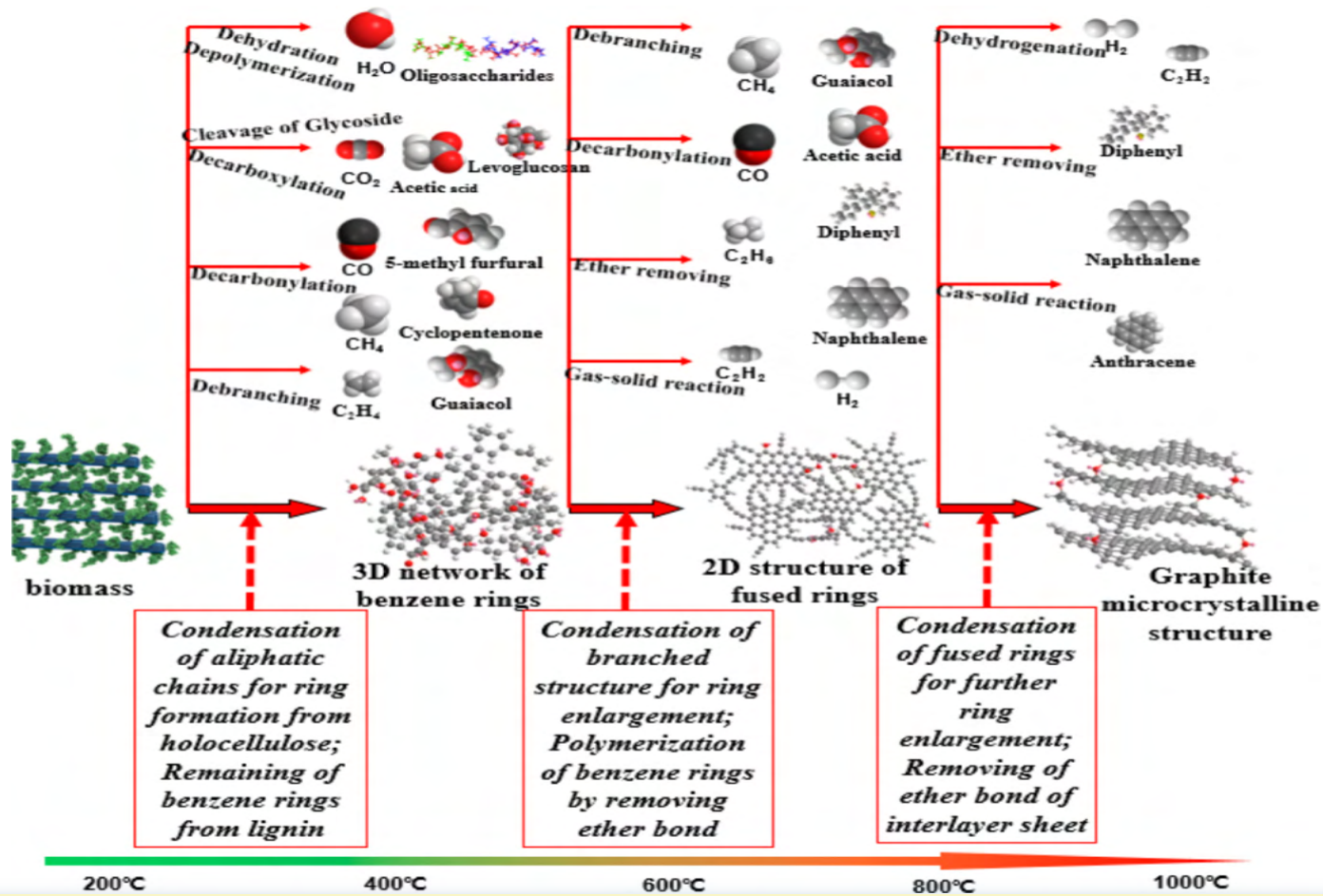


Source: Campuzanoa, Robert C. Brownb, Juan Daniel Martíneza: Auger reactors for pyrolysis of biomass and wastes Felipe. Renewable and Sustainable Energy Reviews

Productos a partir de pirólisis lenta



Source: Anil Kumar Sakhiya1 · Abhijeet Anand1 · Priyanka Kaushal1:
Production, activation, and applications of biochar in recent times

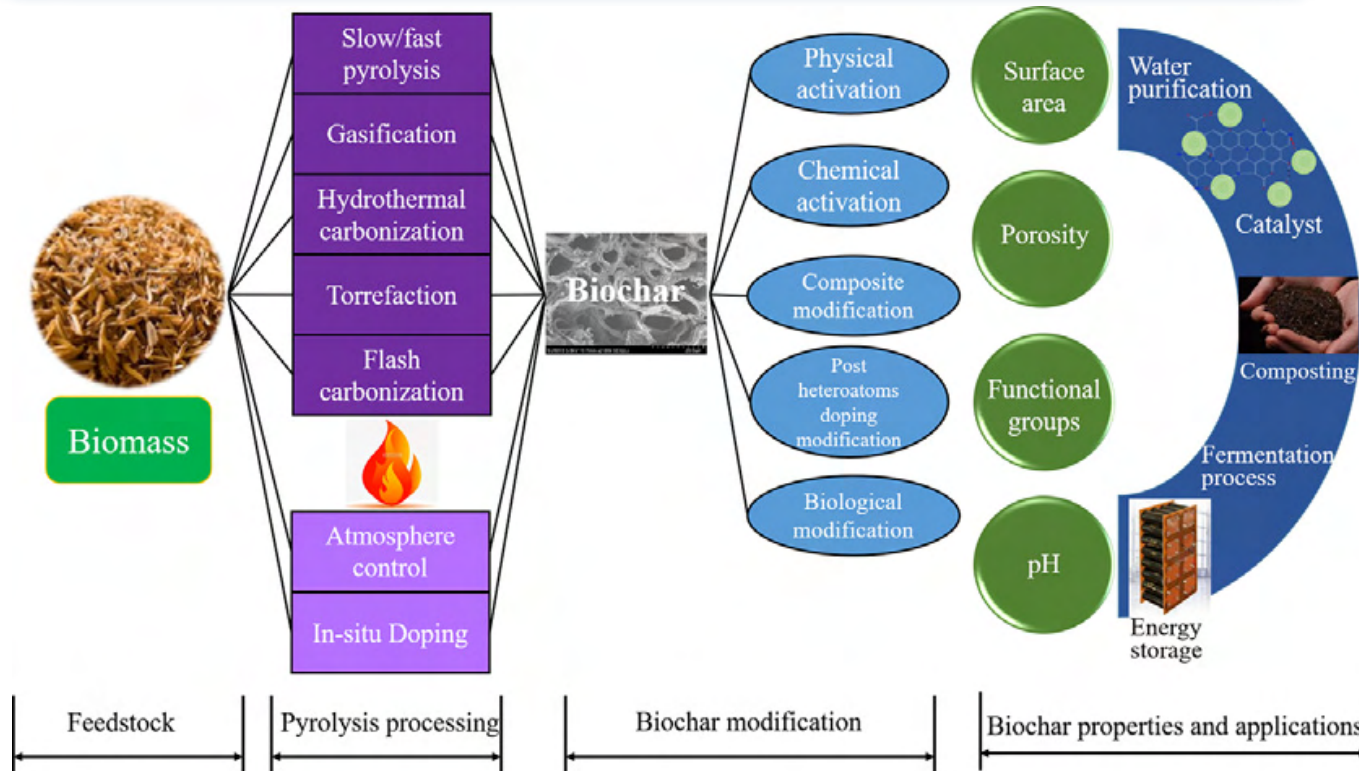


Producción de Biochar:

Yunchao Li, Bo Xing, Yan Ding, Xinhong Han, Shurong Wang: A critical review of the production and advanced utilization of biochar via selective pyrolysis of

lignocellulosic biomass. Bioresource Technology

Productos de la pirólisis lenta:



Fuente: Yunchao Li, Bo Xing, Yan Ding, Xinhong Han, Shurong Wang: A critical review of the production and advanced utilization of biochar via selective pyrolysis of lignocellulosic biomass. Bioresource Technology

Biomasa

- Composición
- Tipo
- Tamaño de partícula

Took from Anil Kumar Sakhiyar · Abhijeet Anandi · Priyanka Kaushal: Production, activation, and applications of biochar in recent times

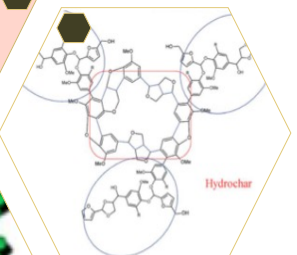
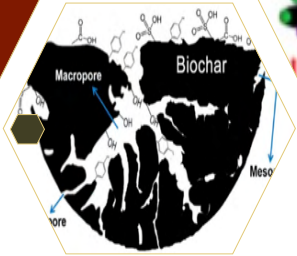
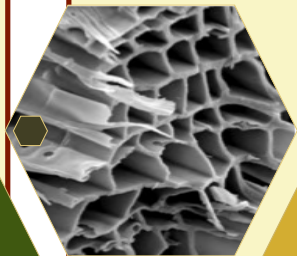
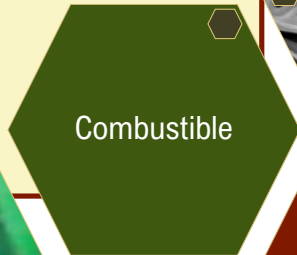
Pirólisis

- Convencional.
- Microondas.
- Condiciones del proceso

Activación del Biochar

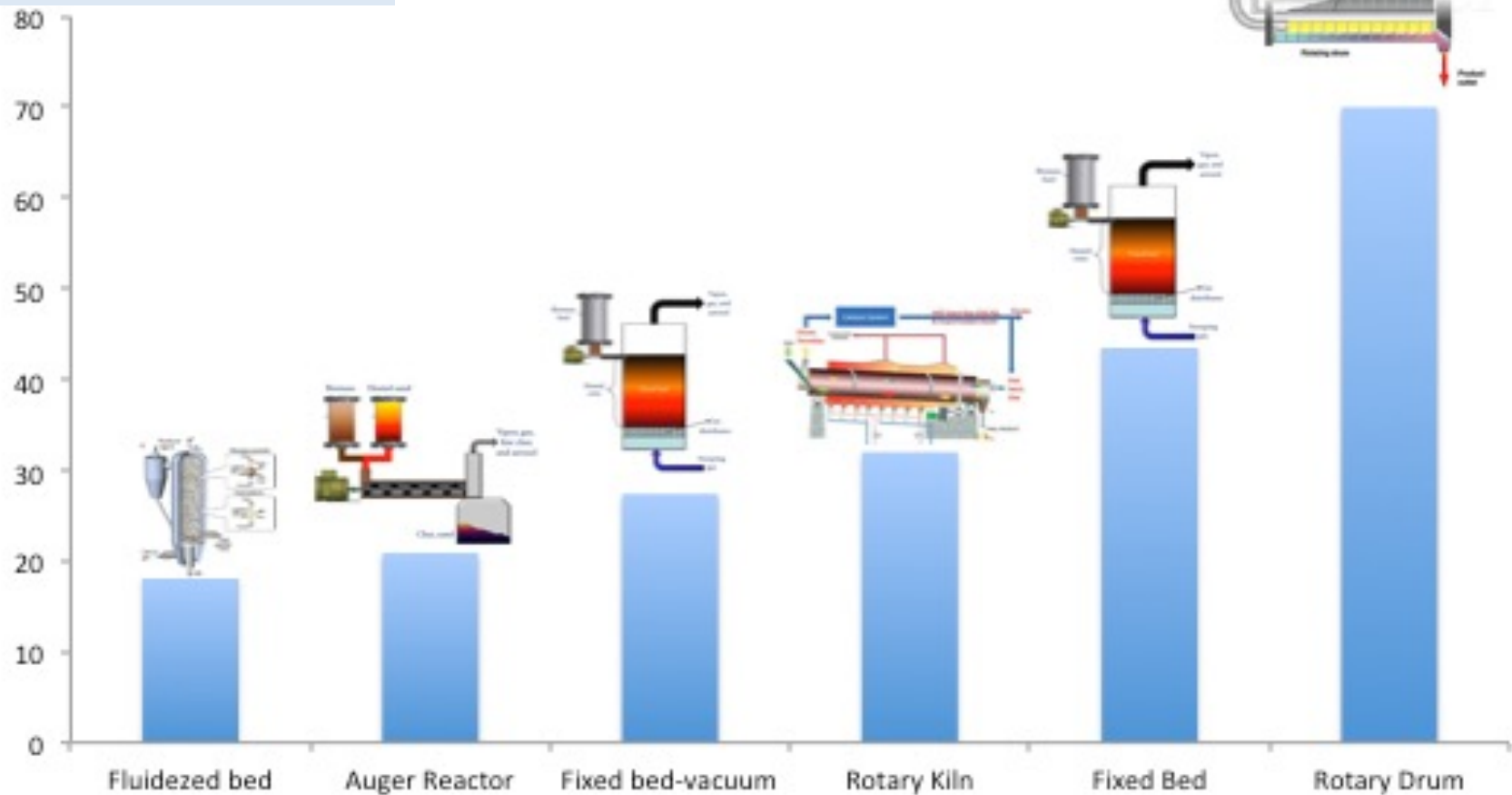
- Física
- Química

Biochar obtenido de la pirólisis lenta o torrefacción



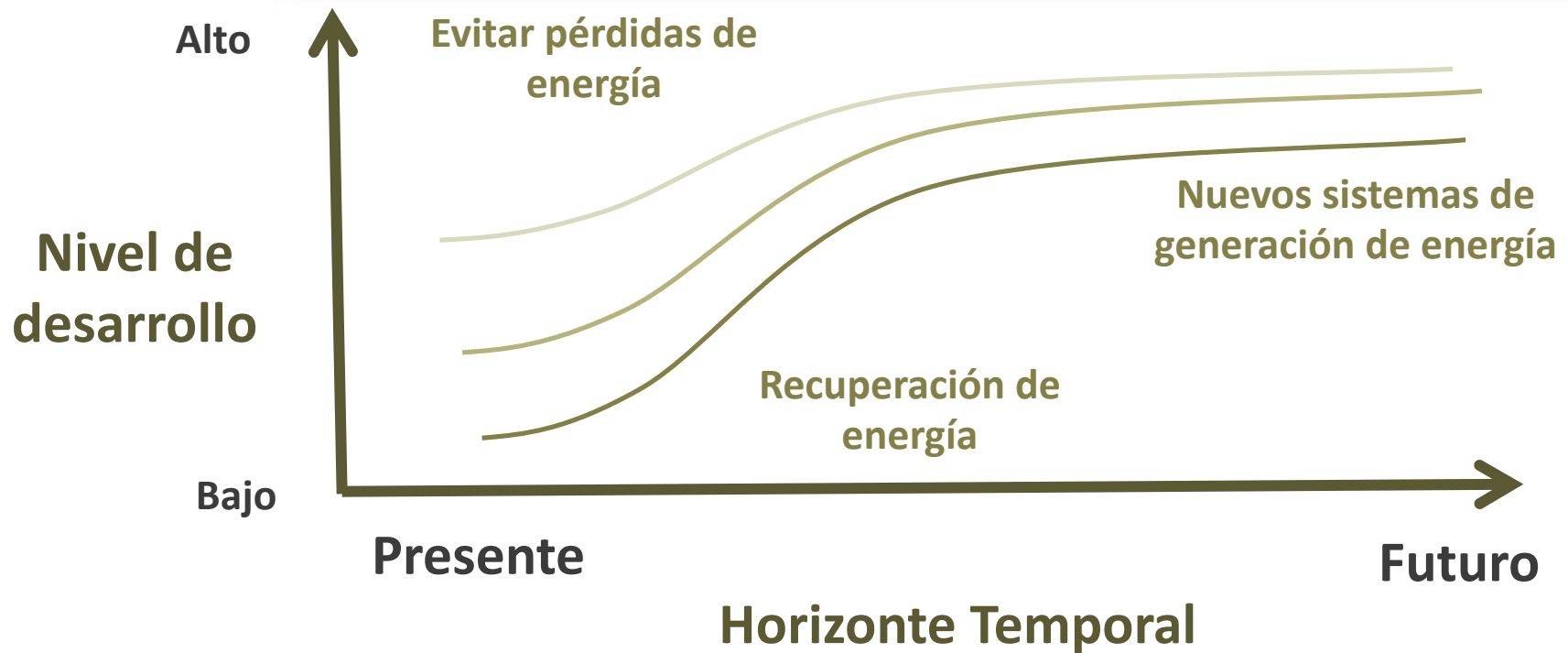
Fotos tomadas de Feng Cheng ID and Xiuwei Li, Preparation and Application of Biochar-Based Catalysts for Biofuel Production. Catalyst Journal

Rendimiento del Biochar



5. Comentarios finales

La eficiencia energética en la industria Colombiana



Es importante:

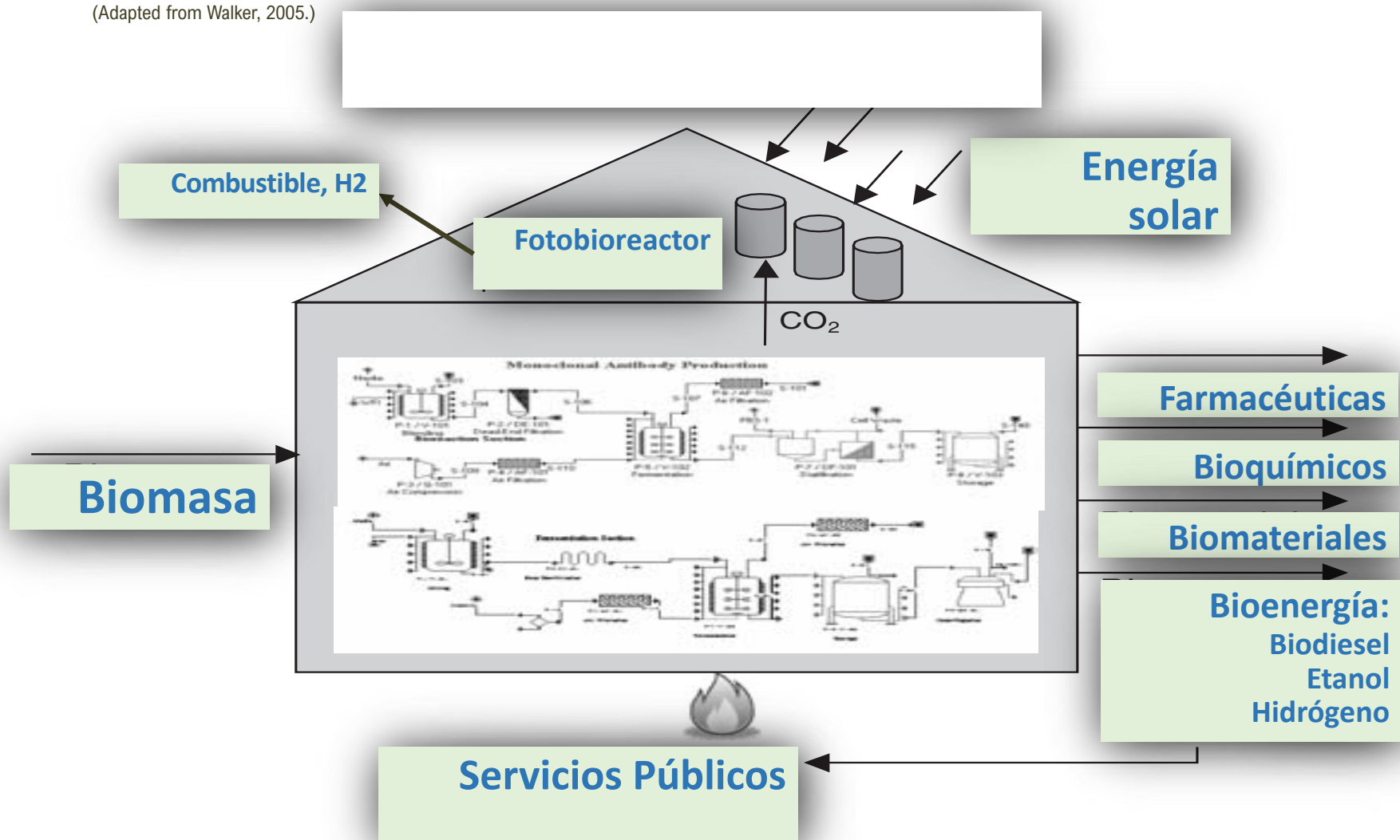


La ingeniería dura: tecnología de alto nivel.

La ingeniería blanda: modelación matemática avanzada.

La ciencia básica: generar nuevo procesos eficientes

(Adapted from Walker, 2005.)



We need to change the equation..

Power
Generation

Coal primarily
burned to generate
power (currently
>92% of U.S. coal
demand)

Coal Beneficiation

More efficient and
lower-cost
techniques to meet
standards and
improve export
markets

Novel Products

Novel, high-value
products from coal
to open new U.S.
and global markets

(DOE is funding R&D to make this happen!)

Gracias

The authors want to thank

- the **Alliance for Biomass and Sustainability Research–ABISURE-** Universidad Nacional de Colombia, Hermes code 53024, for its support in the realization of this study.
- the project "**Strategy of transformation of the Colombian energy sector in the horizon 2030**" funded by the call 788 of Minciencias Scientific Ecosystem, Contract number FP44842-210-2018"

